

# **AUTOMOTIVE RELAY**

## **ET1 SERIES TECHNICAL DATA**

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The information in this document is based on documents issued in March, 2018.

The information is subject to change without notice. For actual design-in refer to the latest publications of data sheet, etc., for the most up-date specifications of the device.

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The possibility of defects cannot be estimated entirely even though EM Devices Corporation has been making continuous effort to enhance the reliability of miniature power relay. To minimize risks of damage or injury to persons or property arising from a defect in an EM Devices electronic component, customers must incorporate sufficient safety measures in its design, such as redundancy, fire-containment, and anti-failure features. EM Devices' products are classified into the following three quality grades:

EM Devices products are classified into three quality grade: Standard, Special and Specific. The Specific quality grade applies only to devices that is developed based on a customer designated Quality assurance program for a specific application. The recommended applications of a device depend on its quality grade, as indicated below. Customers must check the quality grade of each device before using it in a particular application.

Standard: Computers, office equipment, communications equipment, test and measurement equipment, audio and visual equipment, home electronic appliances, machine tools, personal electronic equipment and industrial robots

Special: Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)

Specific: Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.

The quality grade of EM Devices products are considered at standard, unless otherwise it is specified in EM Devices Datasheet / Data book. If customers intend to use EM Devices products for applications other than those specified for Standard quality grade, they should contact an EM Devices sales representative in advance.

(Note)

(1) EM Devices that is used in this statement means EM Devices Corporation and also includes its majority-owned subsidiaries.

(2) EM Devices electronic component products means any electronic component product developed or manufactured by or for EM Devices (as defined above).

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Electrical Life Test (14V, 18A/2A, P/W Motor Load, Unlock) *		

\* These characteristics are equivalent to those of ET2 Series.  
Please refer to ET2 Series Technical Data ER0518EJ1V0IF00.



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## 1. PREFACE

NEXEM Miniature Power relays are mainly used in automotive electronics applications. This document gives the basic characteristics and test data of NEXEM's ET1 series miniature power relays.

### For Right Use of Miniature Relays

#### DO NOT EXCEED MAXIMUM RATINGS.

Do not use relays under exceeding conditions such as over ambient temperature, over voltage and over current. Incorrect use could result in malfunctioning, abnormal heating, or cause burning.

#### READ CAUTIONS IN THE SELECTION GUIDE.

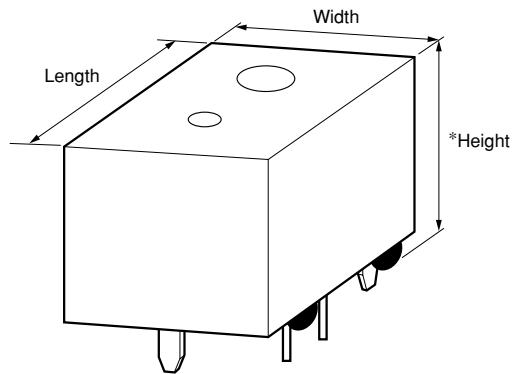
Read the cautions described in EM Devices' "Miniature Relays" when you choose relays for your application.



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## 2. INITIAL CHARACTERISTICS

### Dimension



\*Including Stand-Off height

No.	Length [mm]	Width [mm]	Height [mm]
Spec.	14.0 ±0.5	12.8 ±0.5	10.5 ±0.5
1	14.01	12.82	10.52
2	14.02	12.84	10.55
3	14.01	12.83	10.53
4	14.01	12.83	10.53
5	14.02	12.82	10.52
6	14.03	12.84	10.54
7	14.02	12.82	10.54
8	14.02	12.83	10.53
9	14.01	12.83	10.55
10	14.02	12.82	10.54
Max.	14.03	12.84	10.55
$\bar{x}$	14.02	12.83	10.54
Min.	14.01	12.82	10.52
$\sigma$	0.007	0.008	0.011

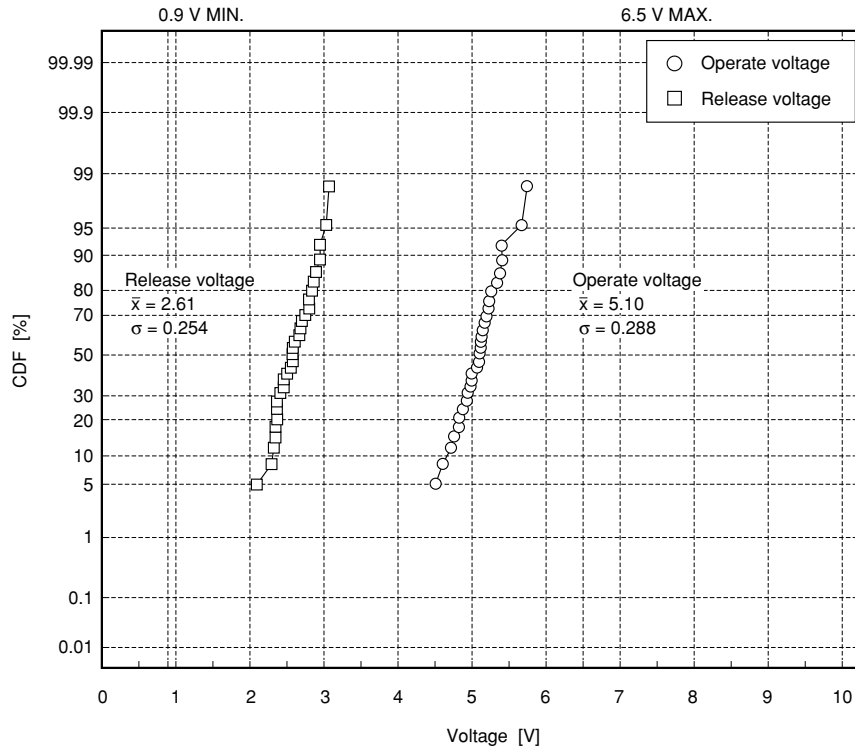


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## 2. INITIAL CHARACTERISTICS

### Operate / Release Voltage

Test items	Test conditions	Samples
1. Operate voltage 2. Release voltage	Ambient temperature : 20°C	ET1-B3M1S 30 pcs



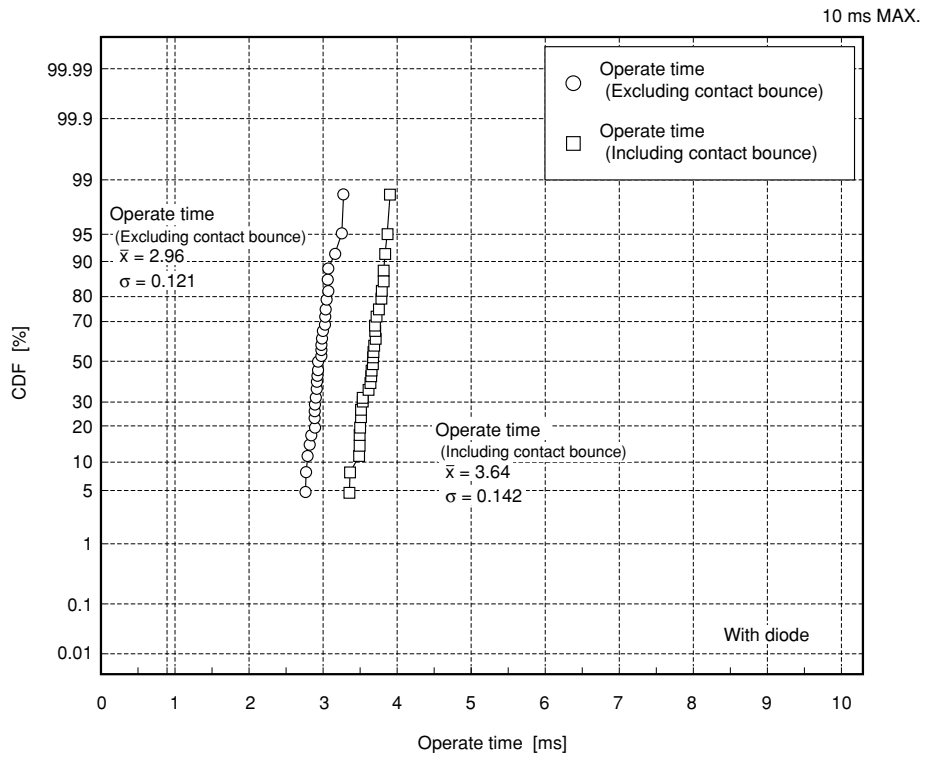
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## 2. INITIAL CHARACTERISTICS

### Operate Time

Test items	Test conditions	Samples
1. Operate time (Excluding contact bounce)	Ambient temperature : 20°C	ET1-B3M1S 30 pcs
2. Operate time (Including contact bounce)		

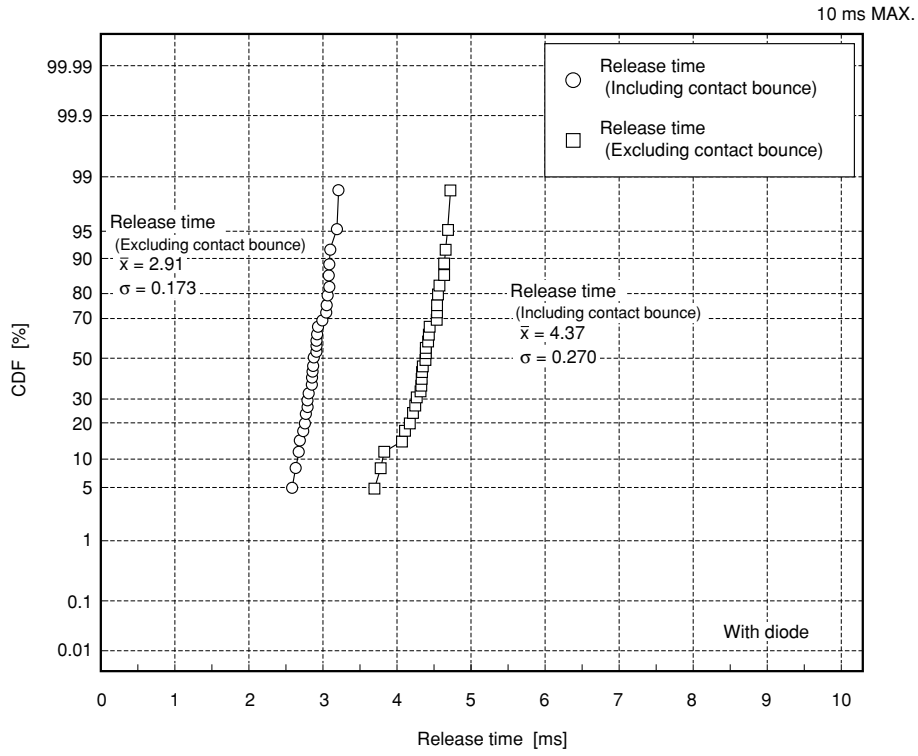


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## 2. INITIAL CHARACTERISTICS

### Release Time

Test items	Test conditions	Samples
1. Release time (Excluding contact bounce)	Ambient temperature : 20°C	ET1-B3M1S 30 pcs
2. Release time (Including contact bounce)		

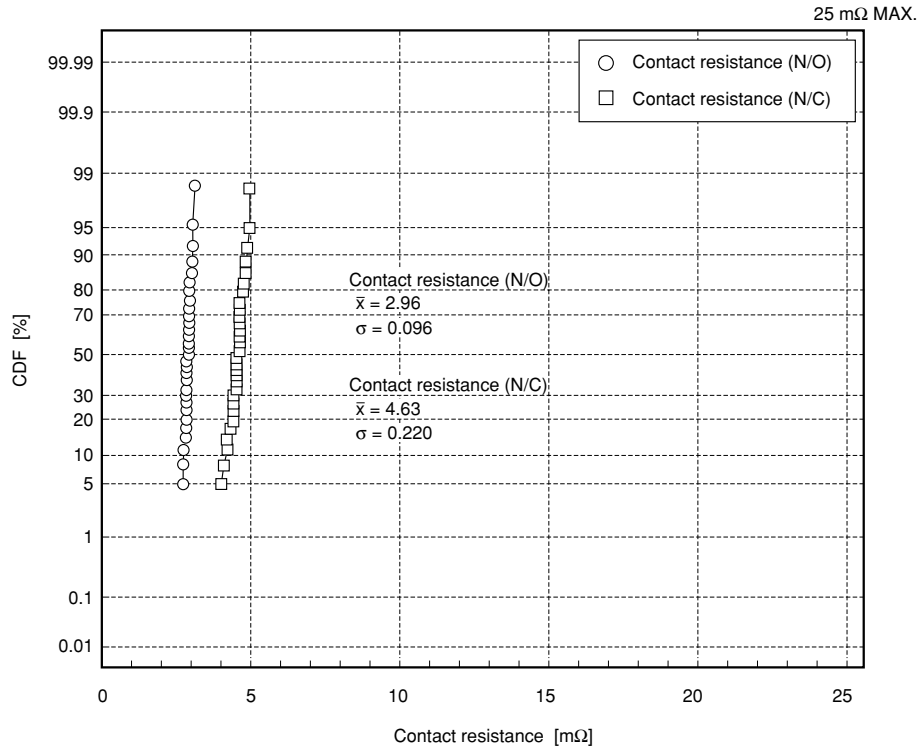


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## 2. INITIAL CHARACTERISTICS

### Contact Resistance

Test items	Test conditions	Samples
1. Contact resistance (N/O)	Ambient temperature : 20°C	ET1-B3M1S
2. Contact resistance (N/C)	Voltage drop method : 6V, 7A	30 pcs

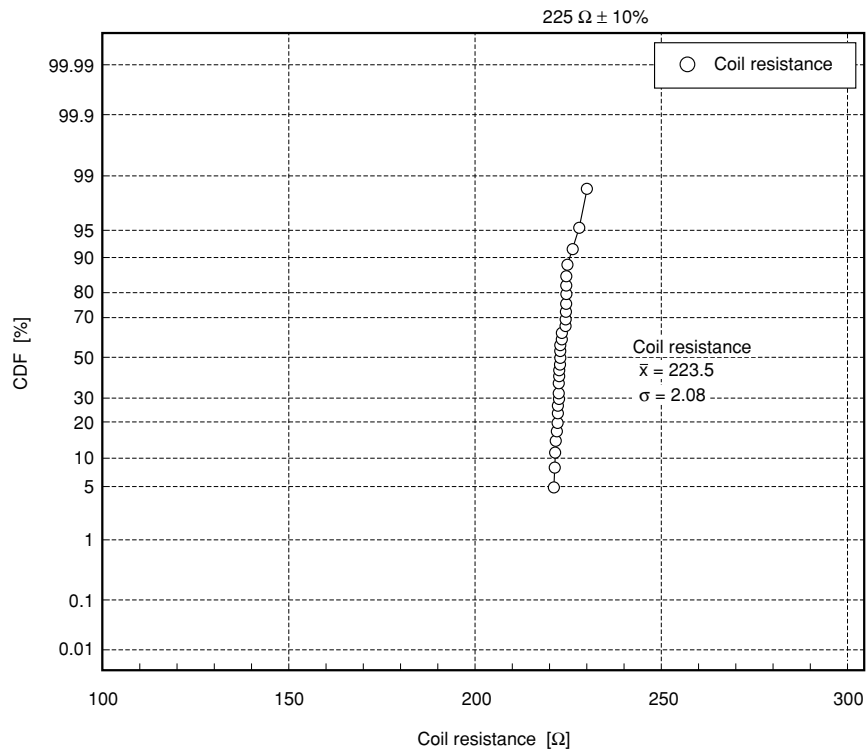


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## 2. INITIAL CHARACTERISTICS

### Coil Resistance

Test items	Test conditions	Samples
1. Coil resistance	Ambient temperature : 20°C	ET1-B3M1S 30 pcs

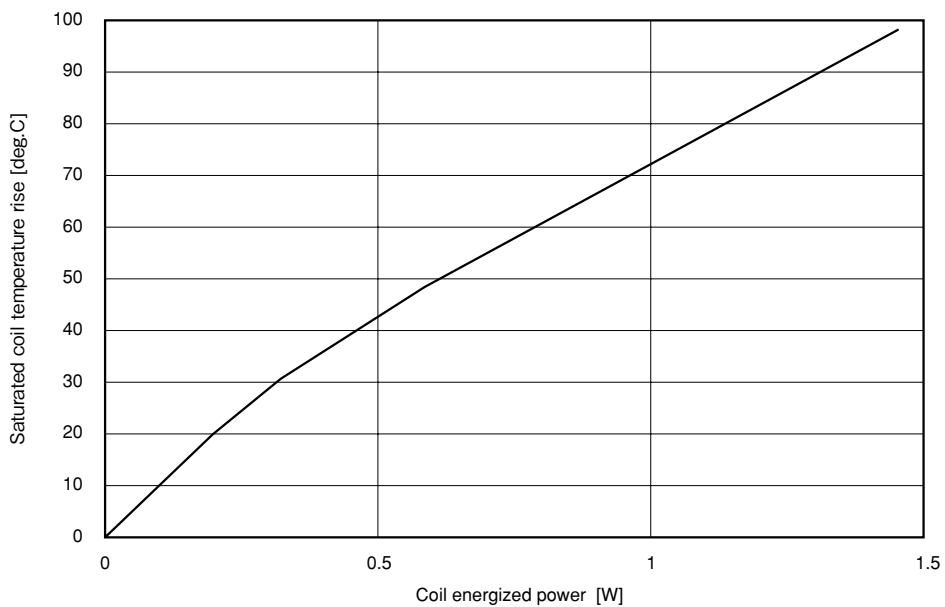
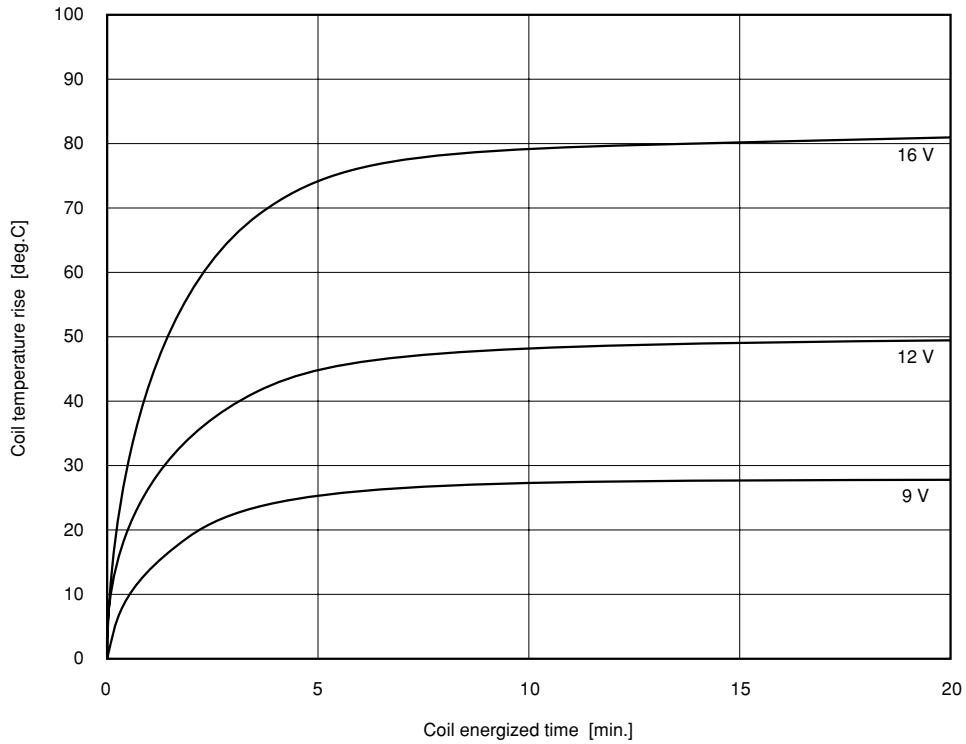


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## 2. INITIAL CHARACTERISTICS

### Coil Temperature Rise

Test items	Test conditions	Samples
1. Coil temperature rise	Ambient temperature : 20°C Contact carrying current : 0 (A) Coil resistance measuring method	ET1-B3M1S 3 pcs

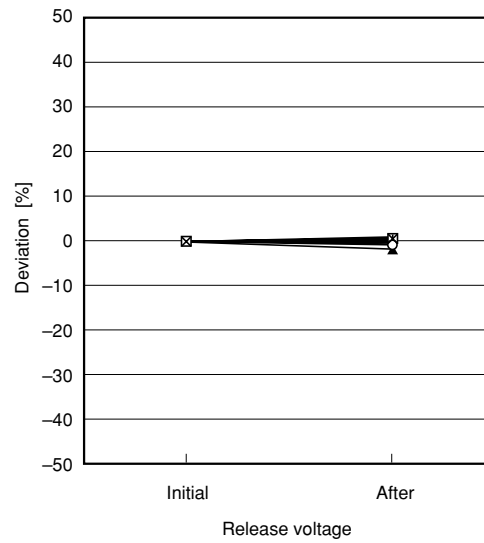
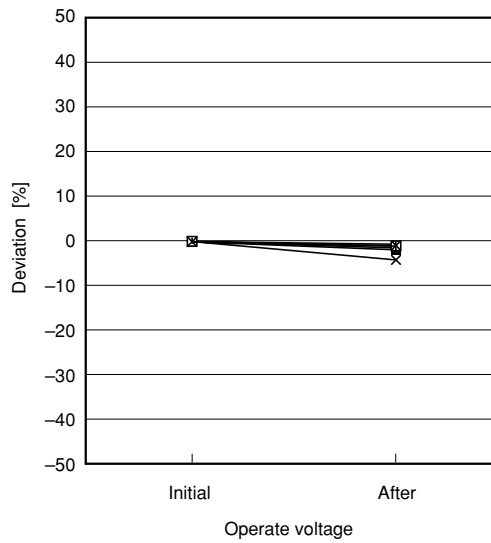
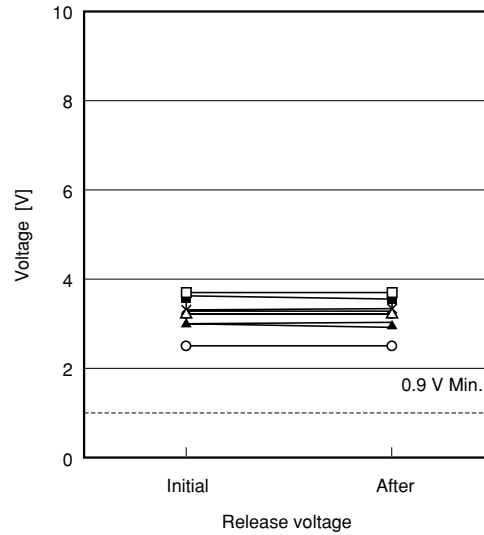
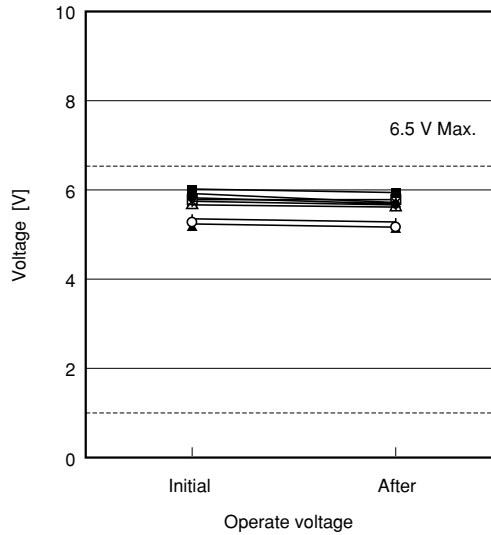


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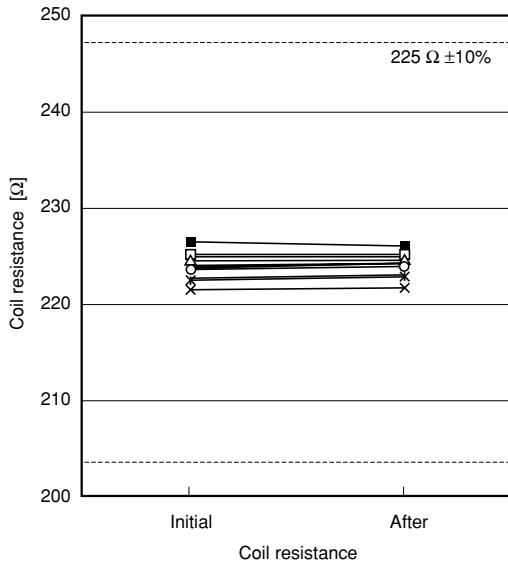
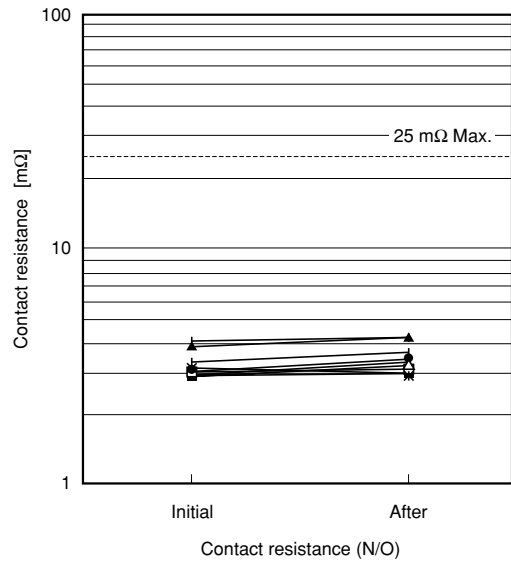
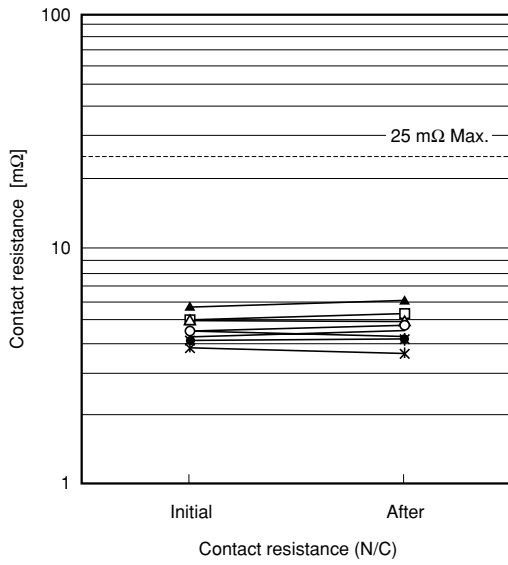
### 3. ENVIRONMENTAL CHARACTERISTICS

#### High Temperature Test

Test items	Test conditions	Samples
1. Operate voltage 2. Release voltage 3. Contact resistance 4. Coil resistance	Temperature : 85°C ±2°C Duration time : 192 Hours	ET1-B3M1S 10 pcs



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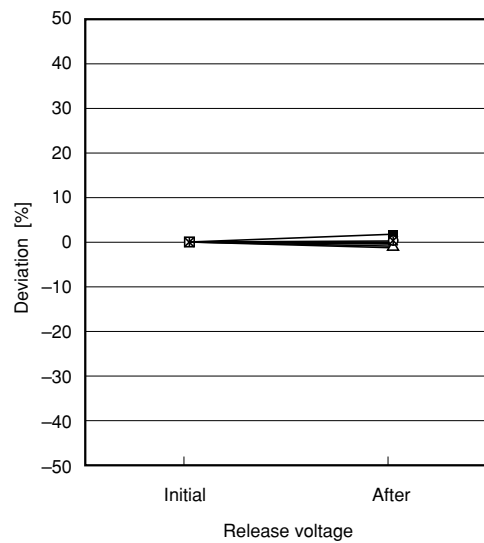
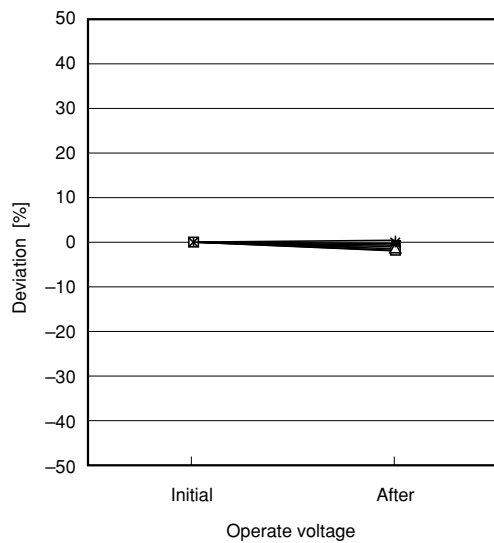
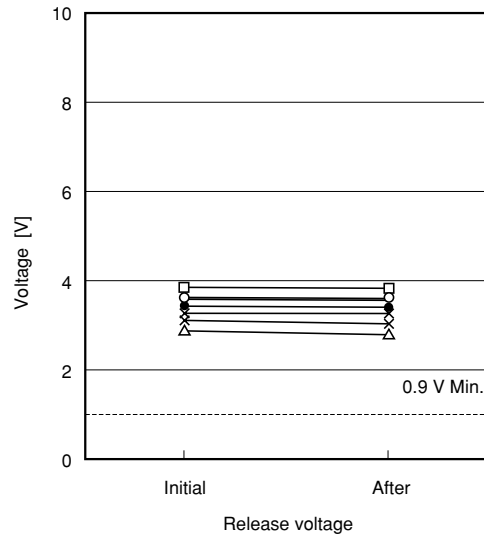
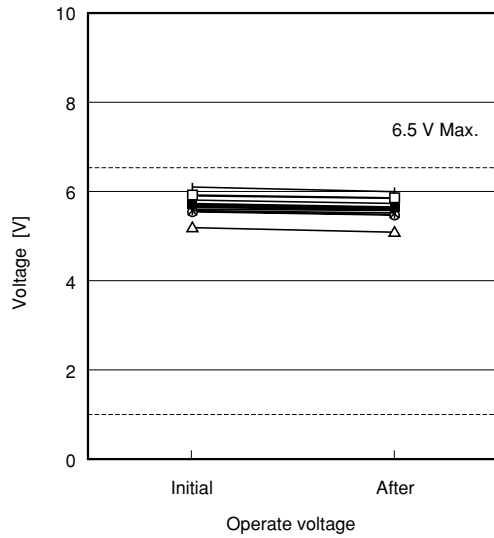


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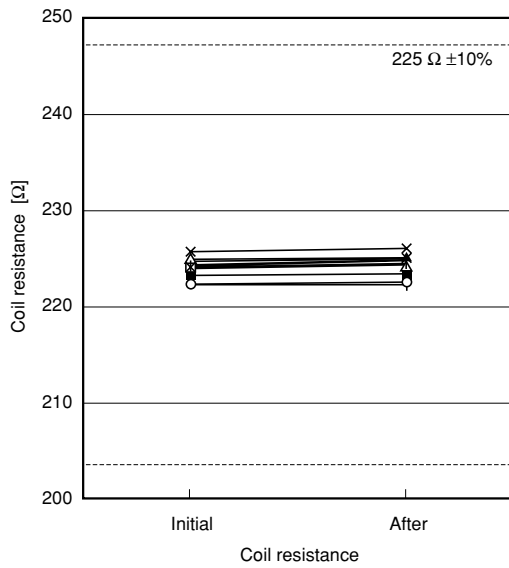
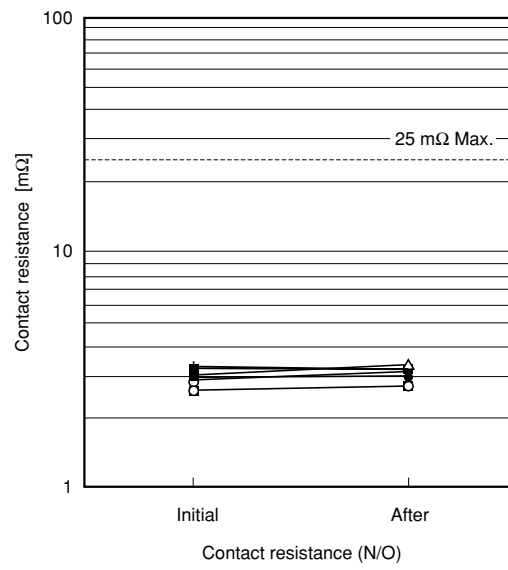
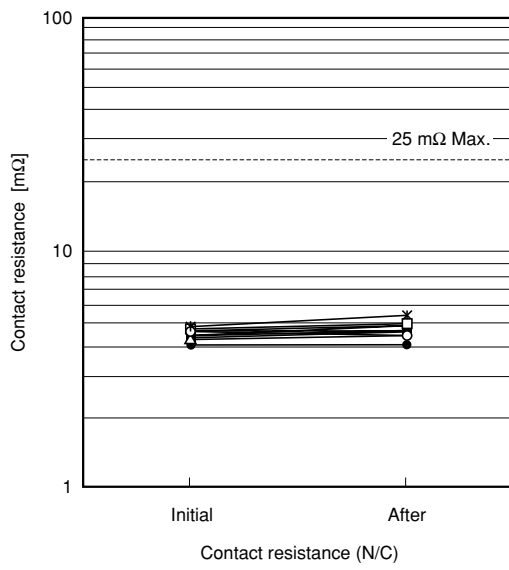
#### Low Temperature Test

Test items	Test conditions	Samples
1. Operate voltage 2. Release voltage 3. Contact resistance 4. Coil resistance	Temperature : $-40^{\circ}\text{C} \pm 2^{\circ}\text{C}$ Duration time : 192 Hours	ET1-B3M1S 10 pcs



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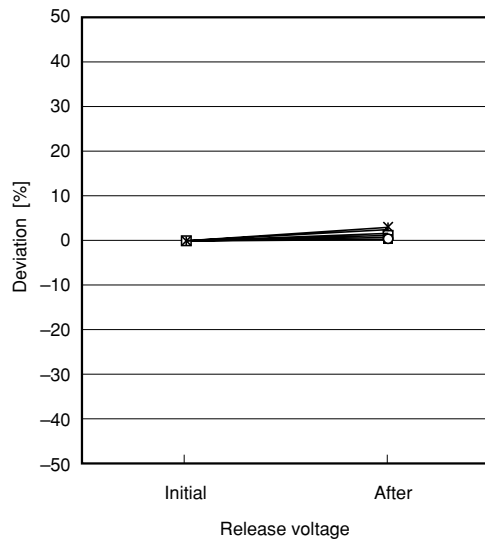
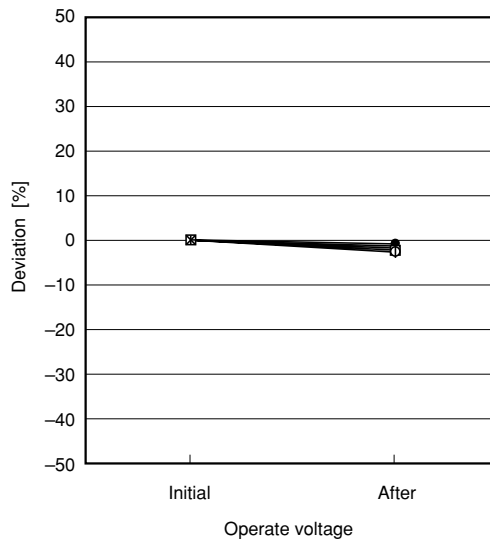
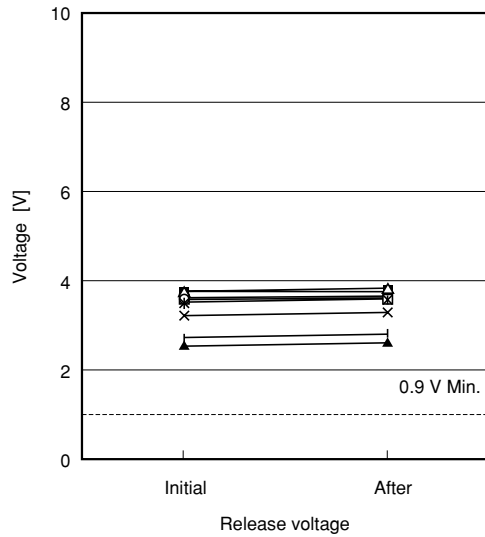
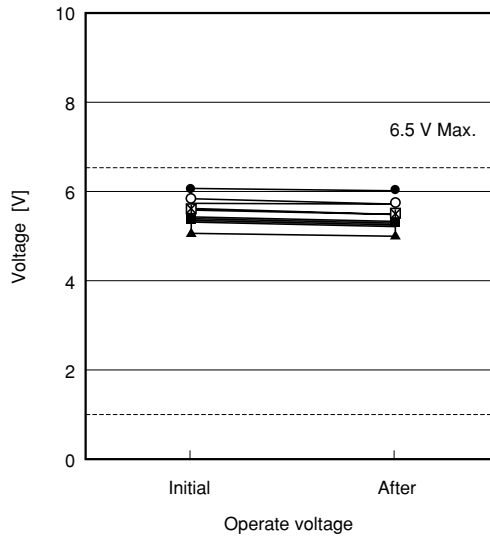


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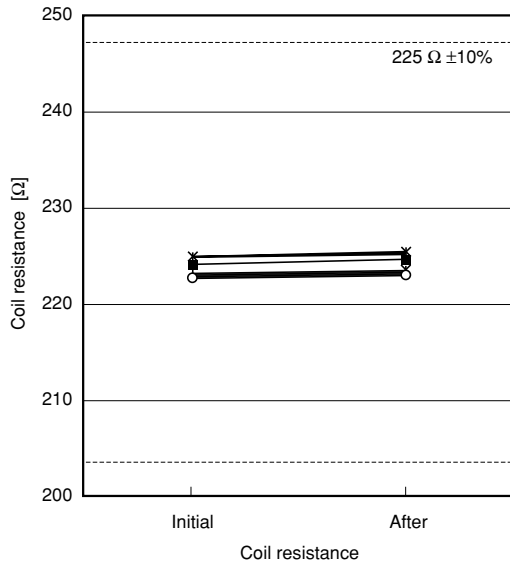
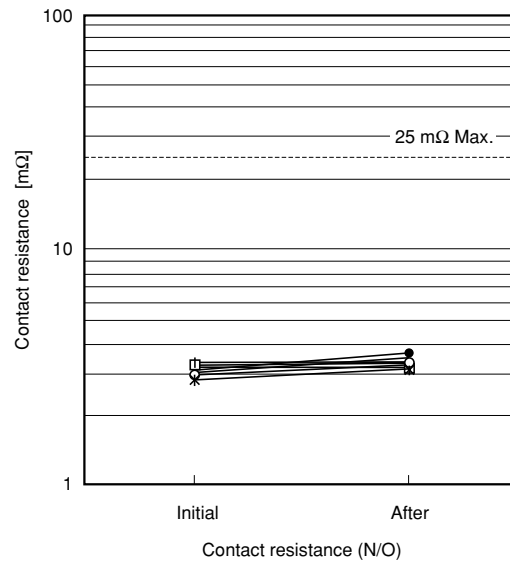
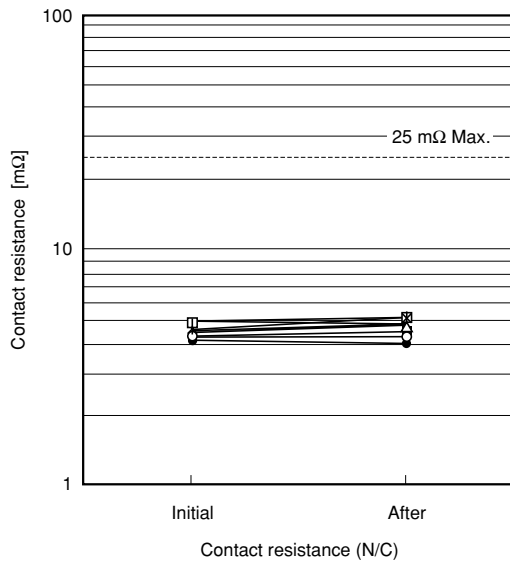
### 3. ENVIRONMENTAL CHARACTERISTICS

#### High Temperature And High Humidity Test

Test items	Test conditions	Samples
1. Operate voltage 2. Release voltage 3. Contact resistance 4. Coil resistance	Temperature : 85°C Humidity : 85%RH Duration time : 192 Hours	ET1-B3M1S 10 pcs



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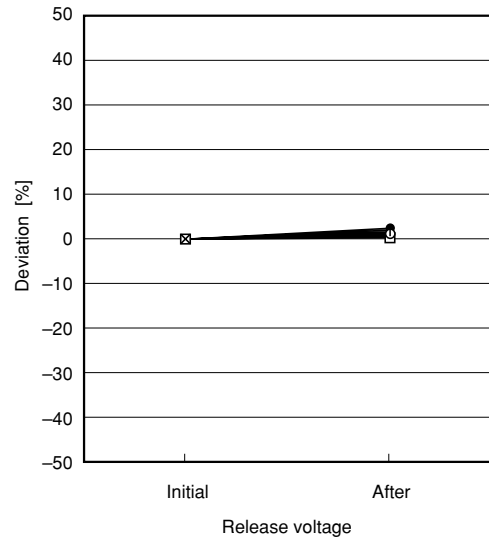
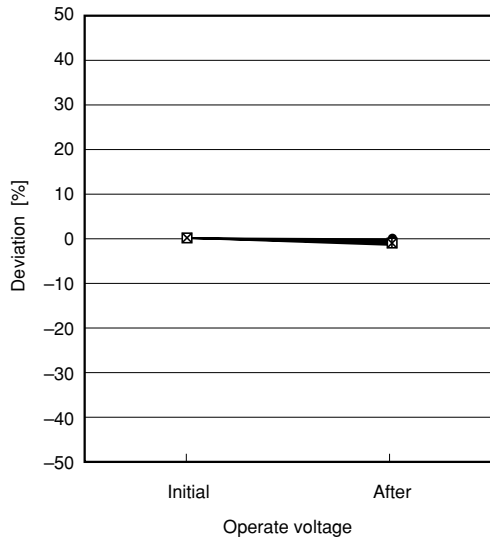
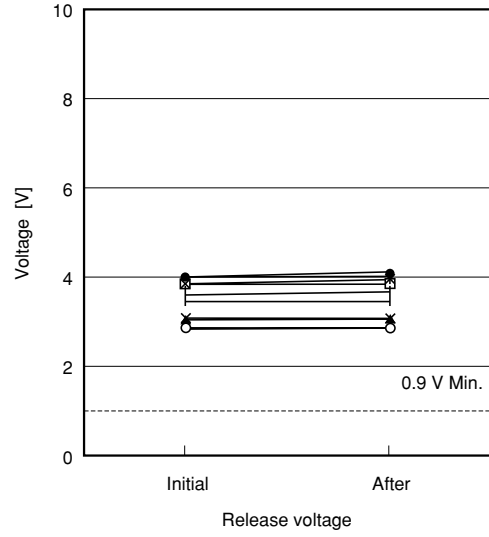
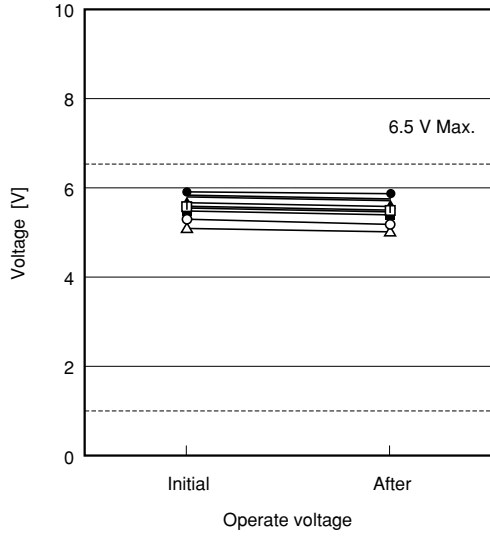


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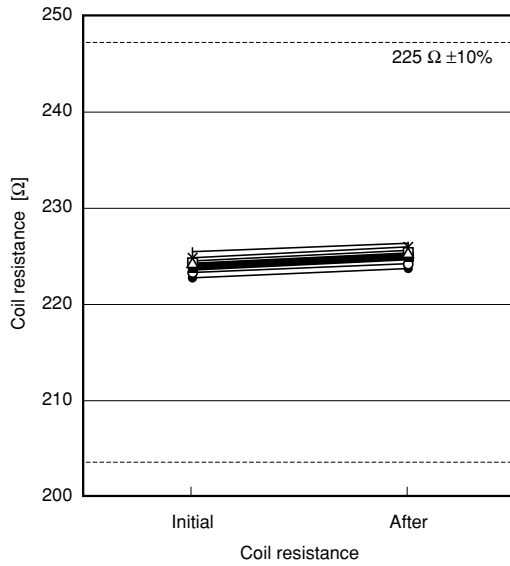
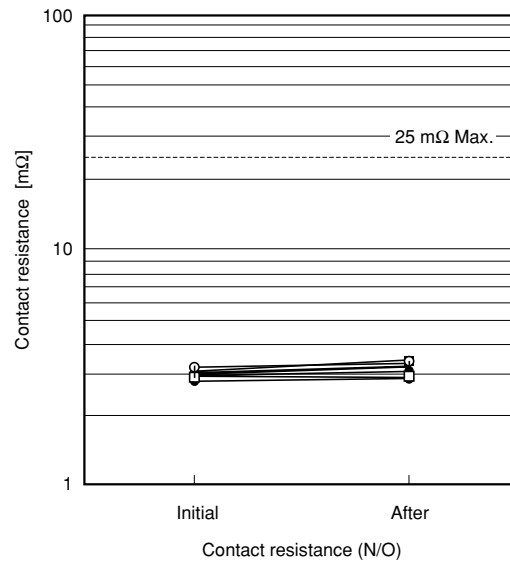
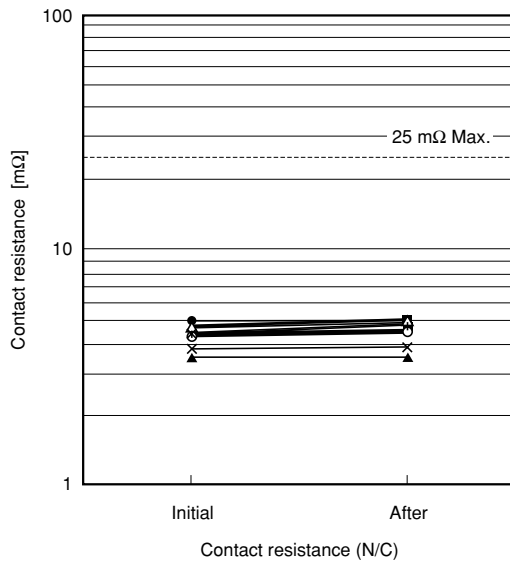
### 3. ENVIRONMENTAL CHARACTERISTICS

#### High Temperature And High Humidity Cycle Test

Test items	Test conditions	Samples
1. Operate voltage	MIL-STD-202F-106E	ET1-B3M1S 10 pcs
2. Release voltage	Temperature : 25°C ~ 65°C ~ 25°C ~ 65°C ~ -10°C	
3. Contact resistance	Humidity : 95%RH	
4. Coil resistance	Number of cycles : 10 cycles	



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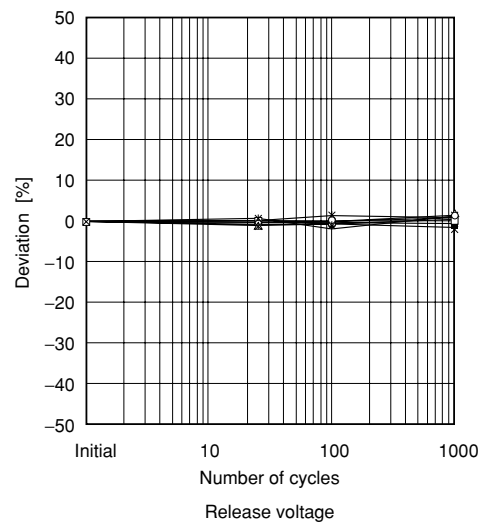
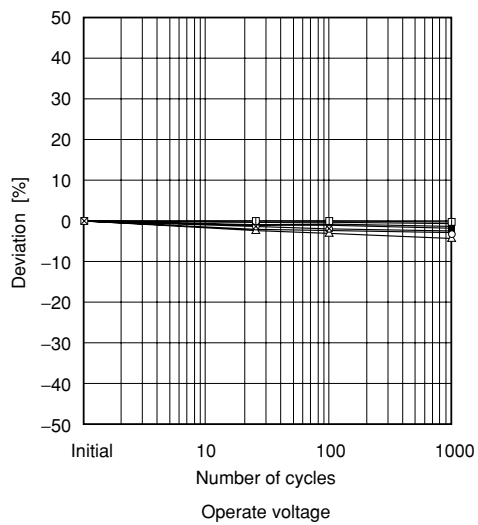
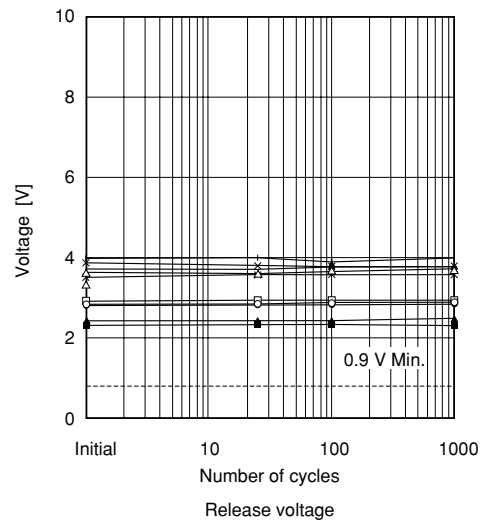
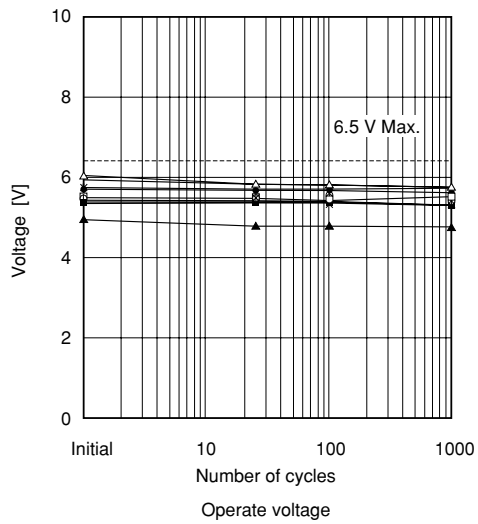


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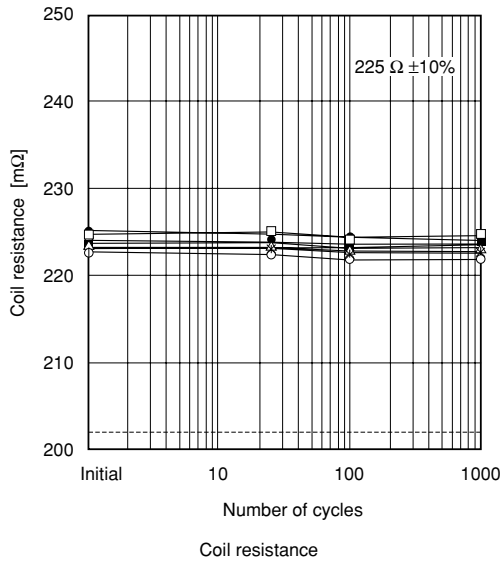
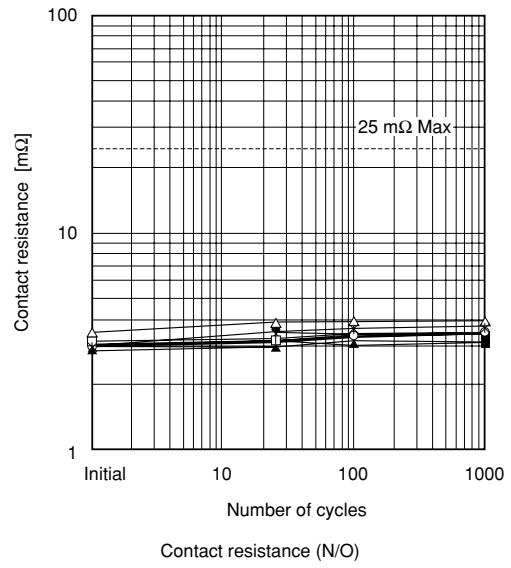
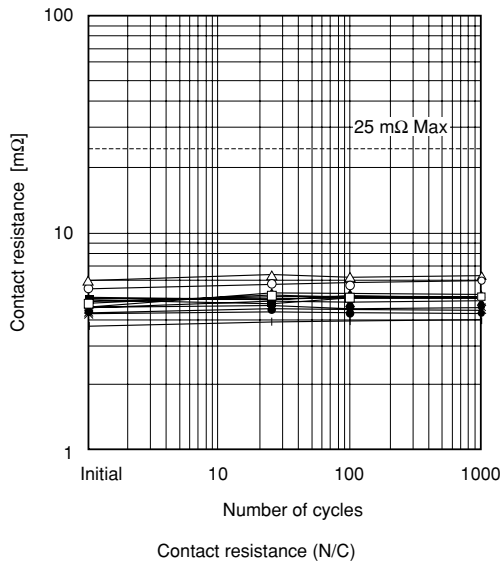
### 3. ENVIRONMENTAL CHARACTERISTICS

#### Thermal Shock Test

Test items	Test conditions	Samples
1. Operate voltage 2. Release voltage 3. Contact resistance 4. Coil resistance		ET1-B3M1S 10 pcs



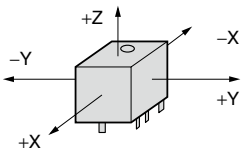
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### 3. ENVIRONMENTAL CHARACTERISTICS

#### Drop Test (1)

Test Items	Test Conditions	Samples
1. Operate Voltage 2. Release Voltage	Dropping unnumber : 1 times Direction : 5 direction as follows Height : 75 cm 	ET1-B3M1S 15 pcs (each directions : 3 pcs)

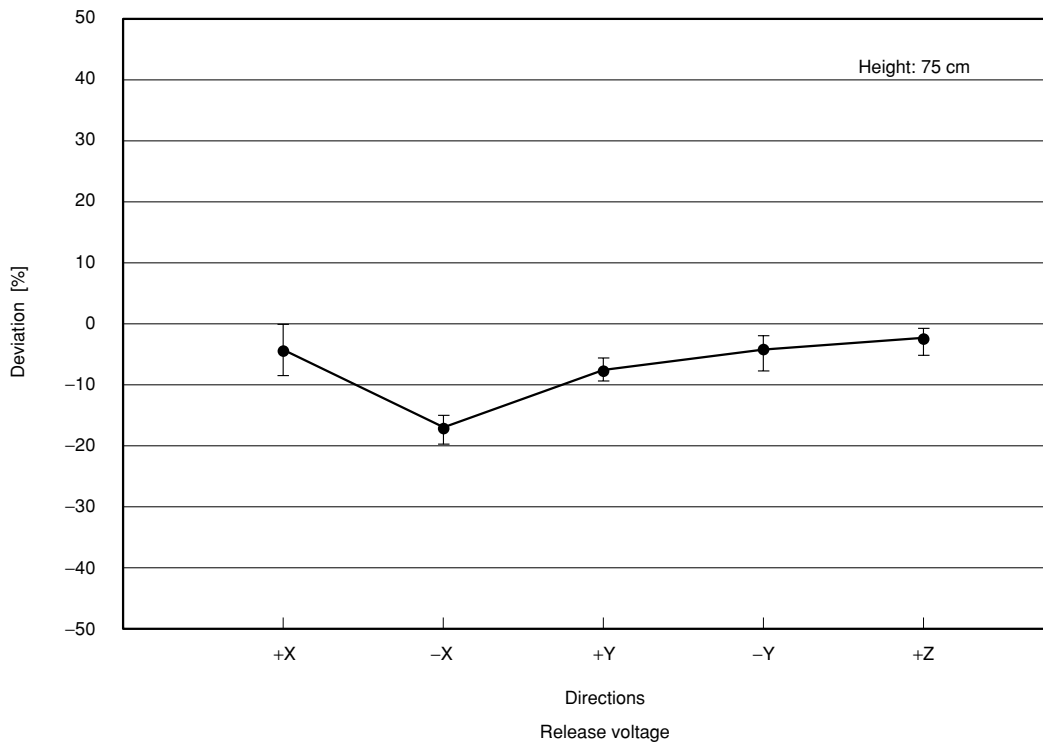
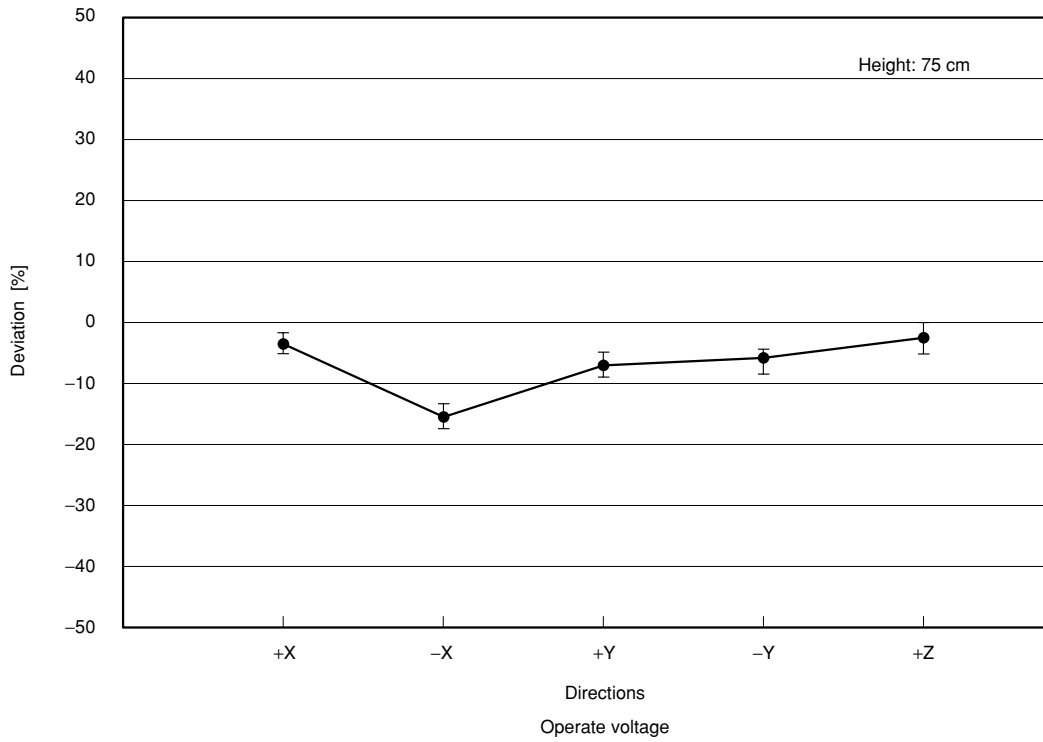
< 75 cm drop height >

1. Deviation of operate/release voltage : 20% max.
2. No constructive failure



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### 3. ENVIRONMENTAL CHARACTERISTICS

#### Drop Test (2)

Test items	Test conditions	Samples
1. Operate Voltage 2. Release Voltage	Shown in Fig.1	ET1-B3M1S 8 pcs

- Drop height : 100 cm
- Relay : as shown below figure
- Drop direction : +X → -X → +Y → -Y → +Z → -Y  
(Total 6 times / relay)

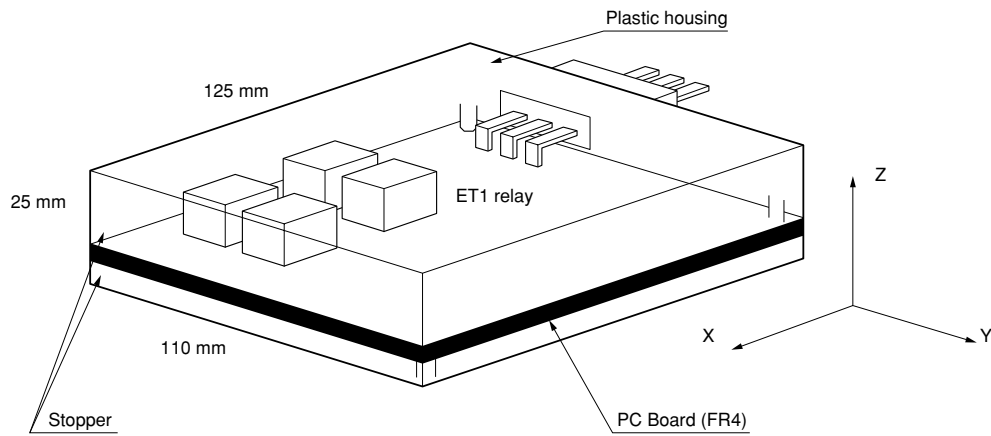
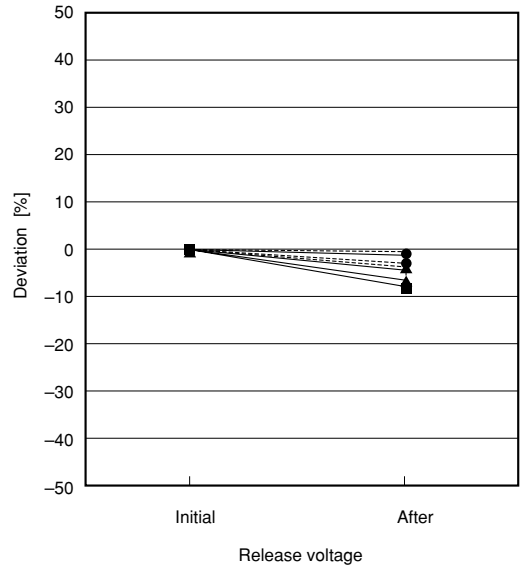
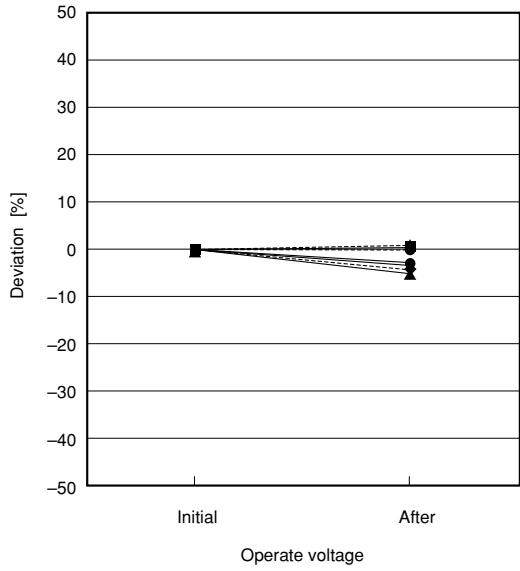
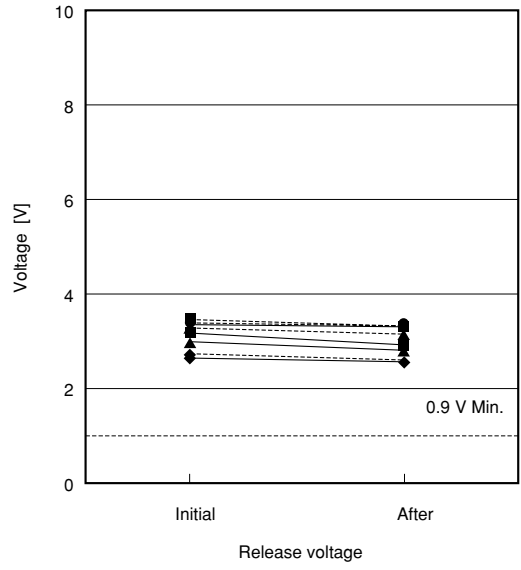
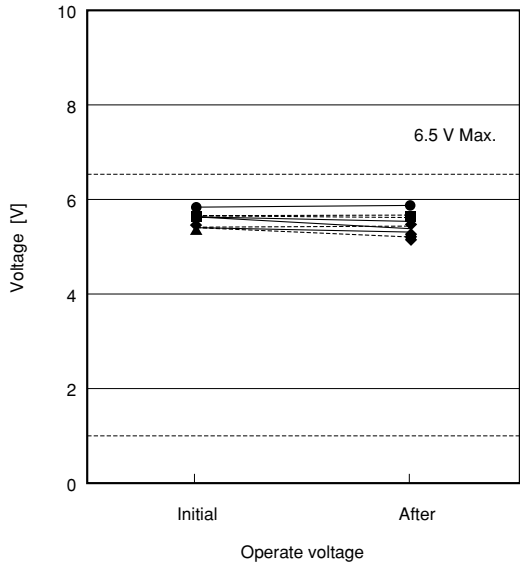


Fig.1 Module for drop test



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### 3. ENVIRONMENTAL CHARACTERISTICS

#### Seal Test

Test items	Test conditions	Samples
	Shown in Fig.1	ET1-B3M1S 1. 10 pcs 2. 5 pcs

#### 1. Air tightness

##### Test Method

Samples soaked in Liquid (SC-75) for 20 min at 85°C  
Show in Fig.1

##### Test Result

No bubbles occurred under the above condition

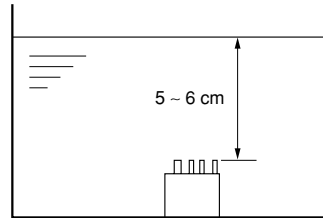


Fig.1 Sealing test method

#### 2. Sealing

##### Test Method

- 1) 10 cycles of thermal shock between -40°C for 30 min and +85°C for 30 min.
- 2) Dipping the relays into solder bath for 10 sec. at 260°C
- 3) Dipping the relays into special ink bath for 60 sec. at 25°C
- 4) Check invasion of ink inside relay

##### Test Result

No invasion of ink was found in the samples.

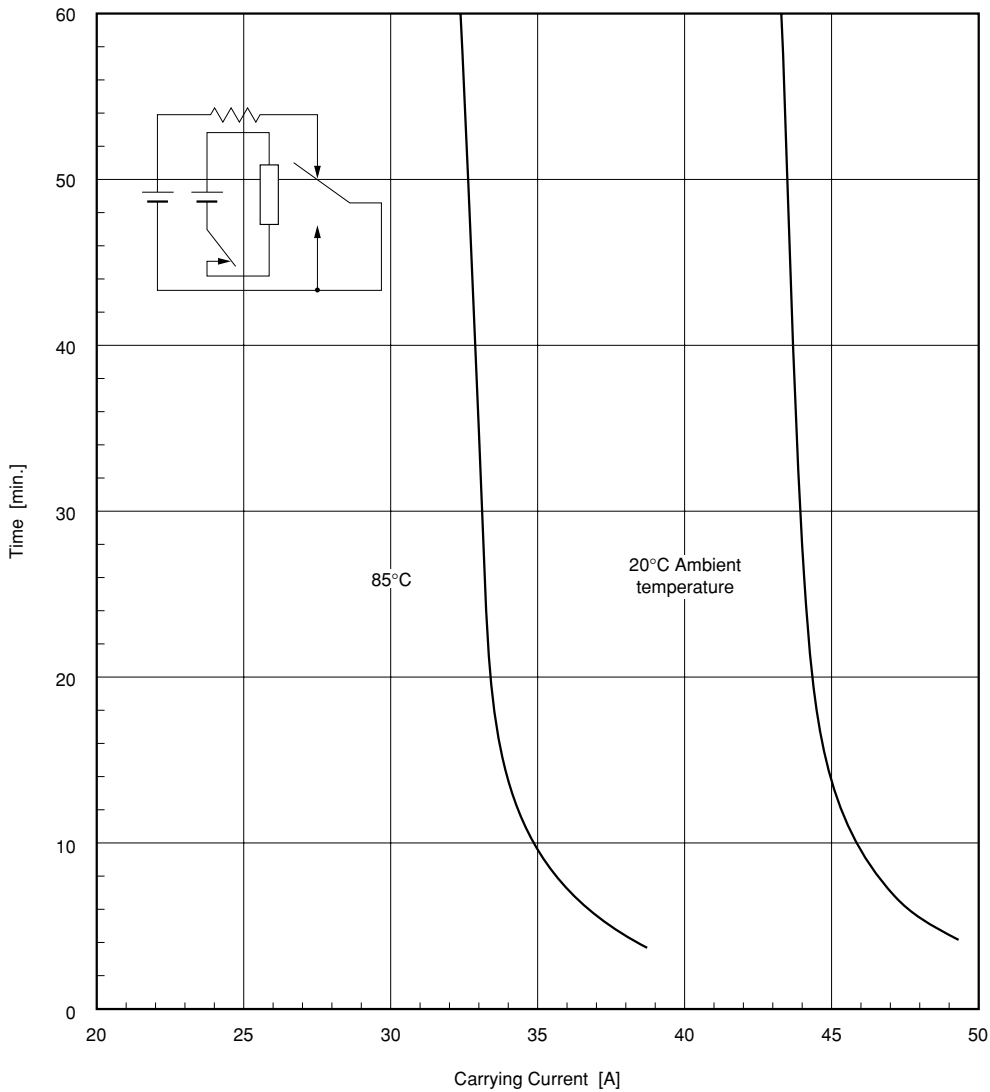


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### 3. ENVIRONMENTAL CHARACTERISTICS

#### Carrying Current Test

Test Items	Test Conditions	Samples
Carrying current	<ul style="list-style-type: none"> <li>• Sealed type</li> <li>• Coil wattage: 0.87 W (225 Ω, 14 VDC)</li> <li>• Relay is connected directly to wire (10 AWG) with solder, not mounted on PC board</li> <li>• Temperature: 20°C, 85°C</li> <li>• Failure mode: Spool (Coil bobbin) melting</li> </ul>	ET1-B3M1S 10 pcs



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