

# DATA SHEET



RoHS2 Compliant

MINIATURE SIGNAL RELAY

## EC2/EE2 SERIES

COMPACT SIZE, SLIM-PACKAGE

### DESCRIPTION

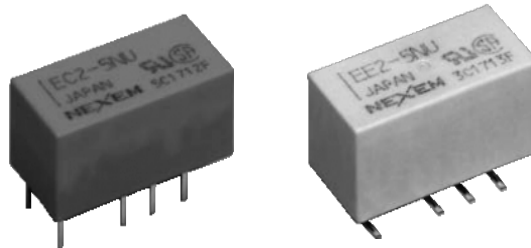
NEXEM EC2/EE2 relay is a standard miniature signal relay, compact and slim.

### FEATURES

- ☐ Compact and light weight
- ☐ FCC (1500 V) and Telcordia (2500 V) surge capacity
- ☐ UL recognized and CSA certified
- ☐ Low power consumption (100-230 mW)
- ☐ ND type (High insulation) conform to supplement insulation for EN62368-1
- ☐ NKX type (High breakdown voltage) can withstand 1.5KVAC at open contacts
- ☐ Moisture Barrier Bag (MBB) packaged EE2 relays meet moisture sensibility level (MSL) of IPC/JEDEC-STD-020.

### APPLICATIONS

Electronic switching systems, PBX, Terminal equipment, Telephone system



#### For Right Use of Miniature Relays

##### DO NOT EXCEED MAXIMUM RATINGS.

Do not use relays under exceeding conditions such as over ambient temperature, over voltage and over current. Incorrect use could result in abnormal heating, damage to related parts or cause burning.

##### READ CAUTIONS IN THE SELECTION GUIDE.

Read the cautions described in EM Devices' "Miniature Relays" when you choose relays for your application.

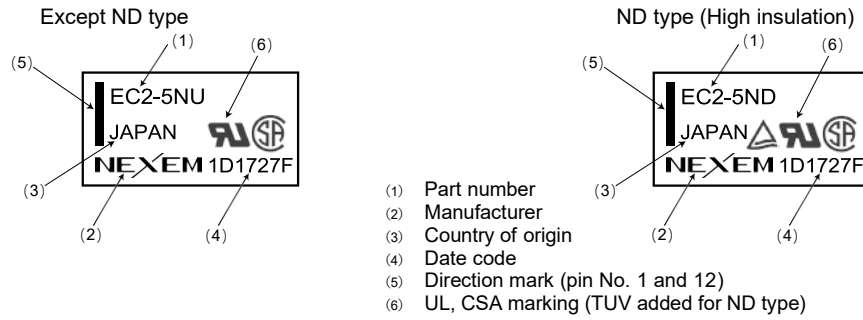
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## MARKINGS (Top view)



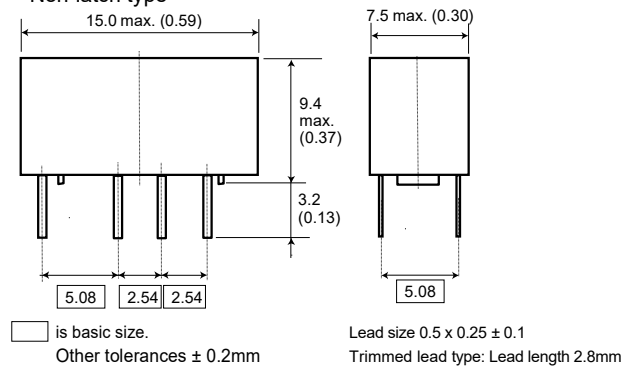
## DIMENSIONS

### ● EC2 SERIES

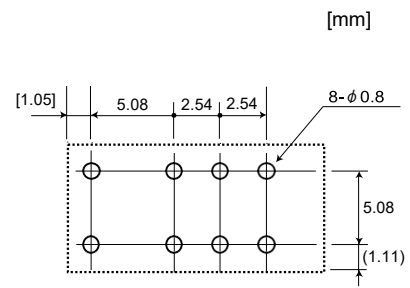
Unit: mm (inch)

#### DIMENSIONS

STANDARD [TRIMMED LEAD] TYPE  
Non-latch type, Single coil latch type  
HIGH INSULATION [TRIMMED LEAD] TYPE  
Non-latch type

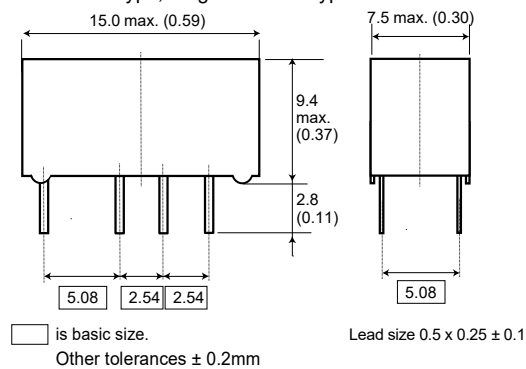


#### PAD LAYOUTS (Bottom view)



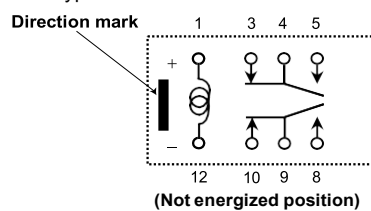
NOTE: General tolerance:  $\pm 0.1$

HIGH POWER SWITCHING AND TRIMMED LEAD TYPE  
Non-latch type, Single coil latch type

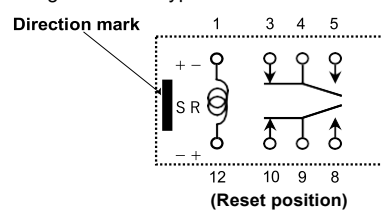


#### PIN CONFIGURATIONS (Bottom view)

##### Non-latch type



##### Single coil latch type



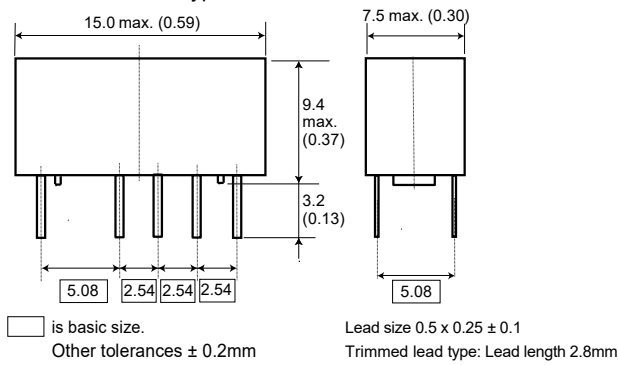
S: Coil polarity for Set  
R: Coil polarity for Reset



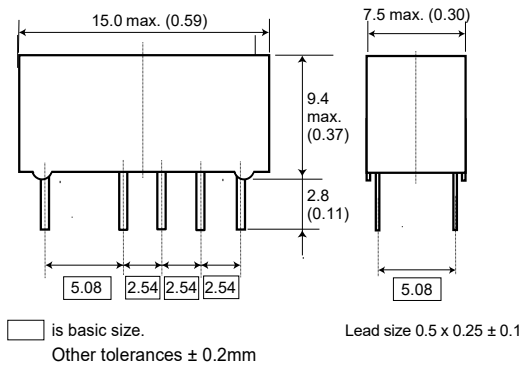
Unit: mm (inch)

### DIMENSIONS

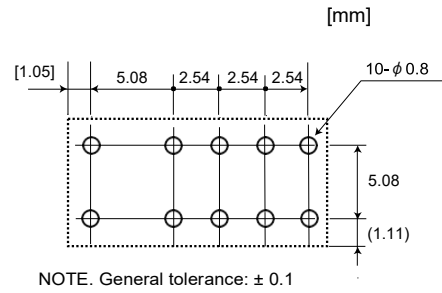
#### STANDARD [TRIMMED LEAD] TYPE Double coil latch type



#### HIGH POWER SWITCHING AND TRIMMED LEAD TYPE Double coil latch type

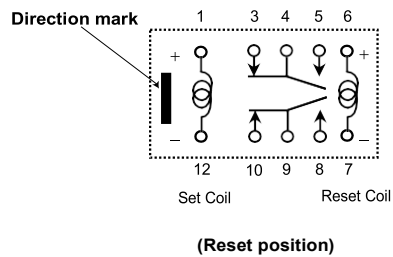


### PAD LAYOUTS (Bottom view)



### PIN CONFIGURATIONS (Bottom view)

#### Double coil latch type



- **EE2 SERIES**

Unit: mm (inch)

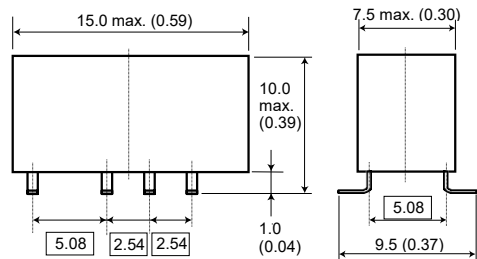
## DIMENSIONS


STANDARD TYPE

Non-latch type, Single coil latch type

### HIGH INSULATION TYPE

Non-latch type



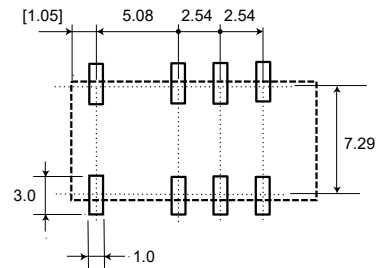
 is basic size.

Other tolerances  $\pm 0.2\text{mm}$

Lead size 0.5 x 0.25 ± 0.1

### PAD LAYOUTS (Top view)

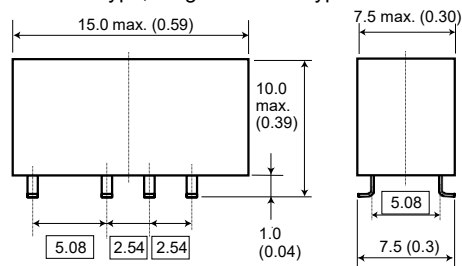
[mm]



NOTE. General tolerance:  $\pm 0.1$

### MINIMUM FOOTPRINT TYPE

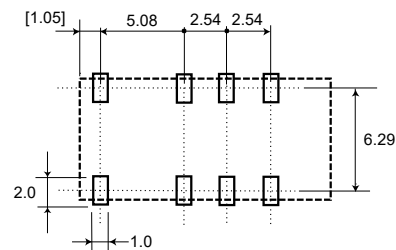
Non-latch type, Single coil latch type



$\square$  is basic size.

Other tolerances  $\pm 0.2\text{mm}$

Lead size 0.5 x 0.25 ± 0.1



NOTE. General tolerance:  $\pm 0.1$

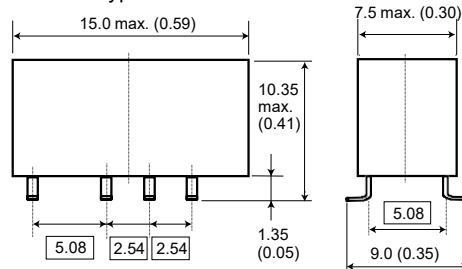
## HIGH SOLDER JOINT RELIABILITY TYPE

HIGH POWER SWITCHING AND HIGH SOLDER JOINT RELIABILITY TYPE

Non-latch type, Single coil latch type

### HIGH BREAKDOWN VOLTAGE AND HIGH SOLDER JOINT RELIABILITY TYPE

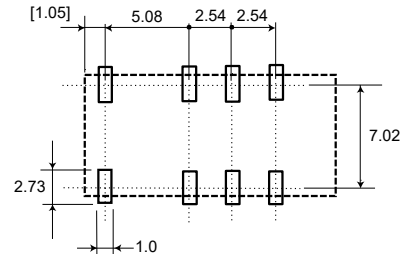
### Non-latch type



 is basic size.

Other tolerances  $\pm 0.2\text{mm}$

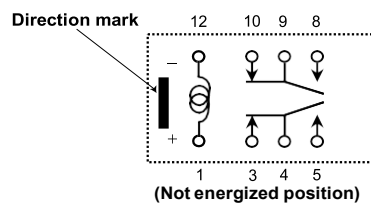
Lead size 0.5 x 0.25 ± 0.1



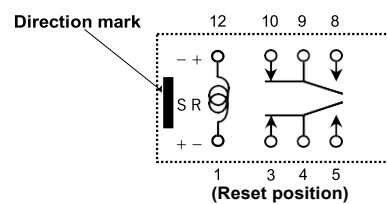
NOTE. General tolerance:  $\pm 0.1$

### PIN CONFIGURATIONS (Top view)

Non-latch type



Single coil latch type



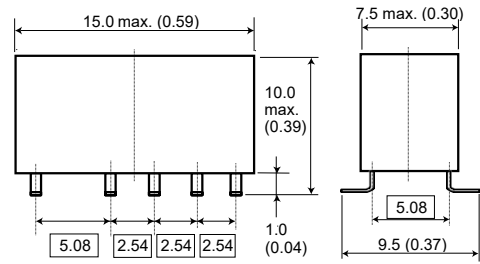
S: Coil polarity for Set  
R: Coil polarity for Reset



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Unit: mm (inch)

**DIMENSIONS**  
STANDARD TYPE  
Double coil latch type

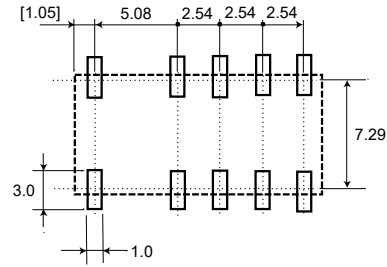


□ is basic size.  
Other tolerances  $\pm 0.2\text{mm}$

Lead size  $0.5 \times 0.25 \pm 0.1$

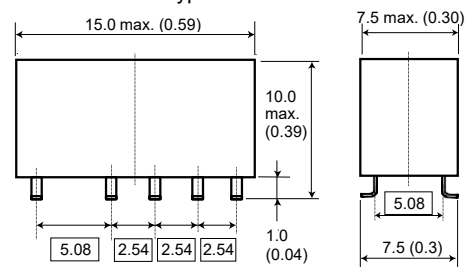
**PAD LAYOUTS (Top view)**

[mm]



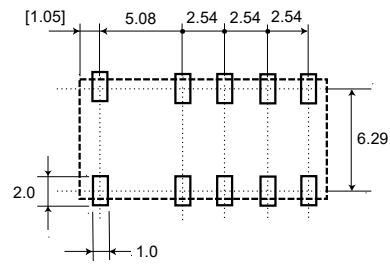
NOTE. General tolerance:  $\pm 0.1$

**MINIMUM FOOTPRINT TYPE**  
Double coil latch type



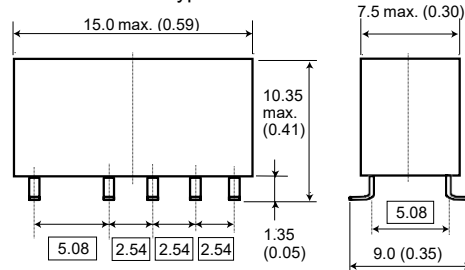
□ is basic size.  
Other tolerances  $\pm 0.2\text{mm}$

Lead size  $0.5 \times 0.25 \pm 0.1$



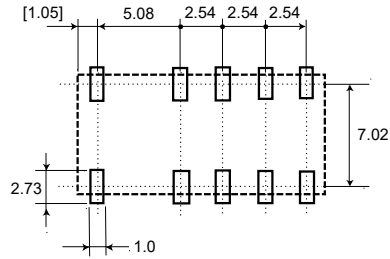
NOTE. General tolerance:  $\pm 0.1$

**HIGH SOLDER JOINT RELIABILITY TYPE**  
HIGH POWER SWITCHING AND HIGH SOLDER JOINT RELIABILITY TYPE  
Double coil latch type



□ is basic size.  
Other tolerances  $\pm 0.2\text{mm}$

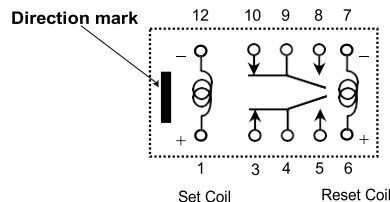
Lead size  $0.5 \times 0.25 \pm 0.1$



NOTE. General tolerance:  $\pm 0.1$

**PIN CONFIGURATIONS (Top view)**

Double coil latch type



(Reset position)



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## GENERAL SPECIFICATIONS

Contact Form			2 Form C
Contact Material	Standard		Silver alloy with gold alloy overlay
	High power switching type		Silver with gold alloy overlay
Initial Contact Resistance (注1)			75 m Ω max. (Initial)
Maximum Switching	Standard		30 W, 62.5 VA (resistive)
Power (注10)	High power switching type		60 W, 62.5 VA (resistive)
Maximum Switching Voltage			220 VDC, 250 VAC
Maximum Switching Current			2 A
Maximum Carrying	Standard		2 A
Current	High power switching type		3.2 A
Minimum Contact Ratings			10 mVDC, 10μA
Operate Time [Set Time] (Excluding bounce)			Approx. 2 ms [2ms]
Release Time [Reset Time] (Excluding bounce)			Approx. 1 ms [2ms] (Without diode)
Coil Temperature Rise			13 °C / 100mW, 18 °C / 140mW, 25 °C / 200mW, 28 °C / 230mW
Insulation Resistance			1000 MΩ at 500 VDC
Withstanding Voltage	Between open contacts	Standard	1000 VAC (for one minute), 1500 V surge (10x160 μs *2)
		High Breakdown voltage (NKX) type	Break contact: 1000 VAC (for one minute), 1500 V surge (10x160 μs *2)
			Make contact: 1500 VAC (for one minute), 2500 V surge (2x10 μs *3)
	Between adjacent contacts	Standard	1000 VAC (for one minute), 1500 V surge (10x160 μs *2)
		High Breakdown voltage (NKX) type	1500 VAC (for one minute), 2500 V surge (2x10 μs *3)
	Between coil and contacts	Non-latch type	1500 VAC (for one minute), 2500 V surge (2x10 μs *3)
		Single coil latch type	
		Double coil latch type	1000 VAC (for one minute), 1500 V surge (10x160 μs *2)
Between set and reset coil		1000 VAC (for one minute) (Double coil latching type only)	
Shock Resistance			735 m/s <sup>2</sup> (75G) (misoperation) 980 m/s <sup>2</sup> (100G) (destructive failure)
Vibration Resistance			10 to 55 Hz, double amplitude 3 mm (196 m/s <sup>2</sup> ) (misoperation) 10 to 55 Hz, double amplitude 5 mm (294 m/s <sup>2</sup> ) (destructive failure)
Ambient Temperature			-40 to +85 °C
Running Specifications	Non-load		1x10 <sup>8</sup> operations (non-latch type) *4 1x10 <sup>7</sup> operations (latch type)
	Load		50 VDC 0.1A (resistive), 1x10 <sup>6</sup> operations at 85°C, 5Hz
			10 VDC 10mA (resistive), 1x10 <sup>6</sup> operations at 85°C, 2Hz
		(Only High power switching type)	30 VDC 2A (resistive), 1x10 <sup>5</sup> operations at 23°C, 1Hz
Weight			Approx. 1.9 g

\* 1 This value is a reference value in the resistive load.

Minimum capacity changes depending on switching frequency and environment temperature and the load.

\* 2 rise time: 10μs, decay time to half crest: 160μs

\* 3 rise time: 2μs, decay time to half crest: 10μs

\* 4 This shows the number of operations with fatal defects. Stable characteristics are maintained for 1 × 10<sup>7</sup> operations.



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## COIL SPECIFICATIONS

### Non-latch Type

at 20°C

Nominal Coil Voltage (VDC)	Coil Resistance (Ω)±10%	Must Operate Voltage* (VDC)	Must Release Voltage* (VDC)	Nominal Operating Power (mW)
3	64.3	2.25	0.3	140
4.5	145	3.38	0.45	140
5	178	3.75	0.5	140
9	579	6.75	0.9	140
12	1028	9.0	1.2	140
24	2880	18.0	2.4	200

### Single Coil Latch Type

at 20°C

Nominal Coil Voltage (VDC)	Coil Resistance (Ω)±10%	Set Voltage* (VDC)	Reset Voltage* (VDC)	Nominal Operating Power (mW)
3	90	2.25	2.25	100
4.5	202.5	3.38	3.38	100
5	250	3.75	3.75	100
9	810	6.75	6.75	100
12	1440	9.0	9.0	100
24	3840	18.0	18.0	150

Note: Apply the coil voltage so that the No.1 pin is on the + side when set and the No.12 pin is on the + side when reset.

### Double Coil Latch Type (Can not be driven by reverse polarity for reverse operation)

at 20°C

Nominal Coil Voltage (VDC)	Coil Resistance (Ω)±10%		Must Operate Voltage* (VDC)	Must Release Voltage* (VDC)	Nominal Operating Power (mW)
3	S	64.3	2.25	-	140
	R	64.3	-	2.25	
4.5	S	145	3.38	-	140
	R	145	-	3.38	
5	S	178	3.75	-	140
	R	178	-	3.75	
9	S	579	6.75	-	140
	R	579	-	6.75	
12	S	1028	9.0	-	140
	R	1028	-	9.0	
24	S	2880	18.0	-	200
	R	2880	-	18.0	

Note: S: Set coil (pin No.1 ... (+), pin No.12 ... (-)) R: Reset coil (pin No.6... (+), pin No.7... (-))

### Non-latch High Insulation (ND) Type

at 20°C

Nominal Coil Voltage (VDC)	Coil Resistance (Ω)±10%	Must Operate Voltage* (VDC)	Must Release Voltage* (VDC)	Nominal Operating Power (mW)
3	64.3	2.25	0.3	200
4.5	145	3.38	0.45	200
5	178	3.75	0.5	200
9	405	6.75	0.9	200
12	1028	9.0	1.2	200
24	2880	18.0	2.4	230



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**Non-latch High Breakdown Voltage (NKX) Type**

at 20°C

Nominal Coil Voltage (VDC)	Coil Resistance (Ω)±10%	Must Operate Voltage* (VDC)	Must Release Voltage* (VDC)	Nominal Operating Power (mW)
3	39.1	2.25	0.3	230
4.5	88.0	3.38	0.45	230
12	626	9.0	1.2	230

Note: \* Test by pulse voltage

\*\* The latch type relays should be initialized at appointed position before using by avoid wrong operation.

**SAFETY STANDARD AND RATING**

UL Recognized (UL508) * File No E73266	
Standard	High power switching type
30 VDC, 2 A (Resistive)	30 VDC, 3 A (Resistive)
110 VDC, 0.3 A (Resistive)	110 VDC, 0.3 A (Resistive)
125 VAC, 0.5 A (Resistive)	125 VAC, 0.5 A (Resistive)

CSA Certificated (CSA C22.2 No14) File No LR46266
30 VDC, 2 A (Resistive)
110 VDC, 0.3 A (Resistive)
125 VAC, 0.5 A (Resistive)

\* Spacing: UL114, UL478

TUV Certificate (IEC61810-1/EN61810-1 )	
File No. R9751153**	File No. R9750561
NU, NJ, NUH, NUX Type (Non-latch and Single coil latch)	ND Type (Non-latch)
Creepage and clearance of coil to contact is more than 2 mm. (According to EN62368-1)	
Basic insulation class	Supplementary insulation class

\*\*High power switching type are not supported TUV certified.

**RECOMMENDED RELAY DRIVE CONDITIONS**

Drive under conditions.

Non-latch type	Voltage: within ±5% of nominal voltage	Ambient temperature - 40 to +85 °C
Single coil latch type Double coil latch type	Square pulse (rise and fall time is rapid) pulse height: within ±5% of nominal voltage pulse width: more than 10 ms	





**PART NUMBER SYSTEM**

EC2 - 3 S NU

Option

NU: Standard  
NJ: Trimmed lead type  
ND: High insulation type  
NQJ: High power switching and trimmed lead type

Latch type

Nil: Non-latch type  
S: Single coil latch type  
T: Double coil latch type

Nominal coil voltage

(A numerical value of coil voltage)

EC2 series

EE2 - 3 S NU - L

Packing

Nil: Tube  
L: Embossed carrying tape  
L9: Embossed carrying tape with Moisture Barrier Bag (MBB) (MSL 2a)

Option

NU: Standard  
NUH: Minimum footprint type  
NUX: High solder joint reliability type  
ND: High insulation type  
NKX: High breakdown voltage and high solder joint reliability type  
NQX: High power switching and solder joint reliability type

Latch type

Nil: Non-latch type  
S: Single coil latch type  
T: Double coil latch type

Nominal coil voltage

(A numerical value of coil voltage)

EE2 series



## ORDERING PART NUMBERS

### □ EC2 series

Option		Nominal Coil Voltage (VDC)	Coil Type		
Terminal	Packing		Non-latch	Single Coil Latch	Double Coil Latch
Standard	Tube	3	EC2-3NU	EC2-3SNU	EC2-3TNU
		4.5	EC2-4.5NU	EC2-4.5SNU	EC2-4.5TNU
		5	EC2-5NU	EC2-5SNU	EC2-5TNU
		9	EC2-9NU	EC2-9SNU	EC2-9TNU
		12	EC2-12NU	EC2-12SNU	EC2-12TNU
		24	EC2-24NU	EC2-24SNU	EC2-24TNU
Trimmed lead		3	EC2-3NJ	EC2-3SNJ	EC2-3TNJ
		4.5	EC2-4.5NJ	EC2-4.5SNJ	EC2-4.5TNJ
		5	EC2-5NJ	EC2-5SNJ	EC2-5TNJ
		9	EC2-9NU	EC2-9SNU	EC2-9TNU
		12	EC2-12NJ	EC2-12SNJ	EC2-12TNJ
		24	EC2-24NJ	EC2-24SNJ	EC2-24TNJ

### □ EC2 series High Insulation Type (ND Type)

Option		Nominal Coil Voltage (VDC)	Coil Type
Terminal	Packing		Non-latch
Standard	Tube	3	EC2-3ND
		4.5	EC2-4.5ND
		5	EC2-5ND
		9	EC2-9ND
		12	EC2-12ND
		24	EC2-24ND

### □ EC2 series High Power Switching Type (NQJ Type)

Option		Nominal Coil Voltage (VDC)	Coil Type		
Terminal	Packing		Non-latch	Single Coil Latch	Double Coil Latch
Trimmed lead	Tube	3	EC2-3NQJ	EC2-3SNQJ	EC2-3TNQJ
		4.5	EC2-4.5NQJ	EC2-4.5SNQJ	EC2-4.5TNQJ
		5	EC2-5NQJ	EC2-5SNQJ	EC2-5TNQJ
		9	EC2-9NQJ	EC2-9SNQJ	EC2-9TNQJ
		12	EC2-12NQJ	EC2-12SNQJ	EC2-12TNQJ
		24	EC2-24NQJ	EC2-24SNQJ	EC2-24TNQJ



## □ EE2 series

Option		Nominal Coil Voltage (VDC)	Coil Type		
Terminal	Packing		Non-latch	Single Coil Latch	Double Coil Latch
Standard	Tube	3	EE2-3NU	EE2-3SNU	EE2-3TNU
		4.5	EE2-4.5NU	EE2-4.5SNU	EE2-4.5TNU
		5	EE2-5NU	EE2-5SNU	EE2-5TNU
		9	EE2-9NU	EE2-9SNU	EE2-9TNU
		12	EE2-12NU	EE2-12SNU	EE2-12TNU
		24	EE2-24NU	EE2-24SNU	EE2-24TNU
	Taping	3	EE2-3NU-L	EE2-3SNU-L	EE2-3TNU-L
		4.5	EE2-4.5NU-L	EE2-4.5SNU-L	EE2-4.5TNU-L
		5	EE2-5NU-L	EE2-5SNU-L	EE2-5TNU-L
		9	EE2-9NU-L	EE2-9SNU-L	EE2-9TNU-L
		12	EE2-12NU-L	EE2-12SNU-L	EE2-12TNU-L
		24	EE2-24NU-L	EE2-24SNU-L	EE2-24TNU-L
	Taping (MBB)	3	EE2-3NU-L9	EE2-3SNU-L9	EE2-3TNU-L9
		4.5	EE2-4.5NU-L9	EE2-4.5SNU-L9	EE2-4.5TNU-L9
		5	EE2-5NU-L9	EE2-5SNU-L9	EE2-5TNU-L9
		9	EE2-9NU-L9	EE2-9SNU-L9	EE2-9TNU-L9
		12	EE2-12NU-L9	EE2-12SNU-L9	EE2-12TNU-L9
		24	EE2-24NU-L9	EE2-24SNU-L9	EE2-24TNU-L9
Minimum footprint	Tube	3	EE2-3NUH	EE2-3SNUH	EE2-3TNUH
		4.5	EE2-4.5NUH	EE2-4.5SNUH	EE2-4.5TNUH
		5	EE2-5NUH	EE2-5SNUH	EE2-5TNUH
		9	EE2-9NUH	EE2-9SNUH	EE2-9TNUH
		12	EE2-12NUH	EE2-12SNUH	EE2-12TNUH
		24	EE2-24NUH	EE2-24SNUH	EE2-24TNUH
	Taping	3	EE2-3NUH-L	EE2-3SNUH-L	EE2-3TNUH-L
		4.5	EE2-4.5NUH-L	EE2-4.5SNUH-L	EE2-4.5TNUH-L
		5	EE2-5NUH-L	EE2-5SNUH-L	EE2-5TNUH-L
		9	EE2-9NUH-L	EE2-9SNUH-L	EE2-9TNUH-L
		12	EE2-12NUH-L	EE2-12SNUH-L	EE2-12TNUH-L
		24	EE2-24NUH-L	EE2-24SNUH-L	EE2-24TNUH-L
	Taping (MBB)	3	EE2-3NUH-L9	EE2-3SNUH-L9	EE2-3TNUH-L9
		4.5	EE2-4.5NUH-L9	EE2-4.5SNUH-L9	EE2-4.5TNUH-L9
		5	EE2-5NUH-L9	EE2-5SNUH-L9	EE2-5TNUH-L9
		9	EE2-9NUH-L9	EE2-9SNUH-L9	EE2-9TNUH-L9
		12	EE2-12NUH-L9	EE2-12SNUH-L9	EE2-12TNUH-L9
		24	EE2-24NUH-L9	EE2-24SNUH-L9	EE2-24TNUH-L9
High Solder joint reliability	Tube	3	EE2-3NUX	EE2-3SNUX	EE2-3TNUX
		4.5	EE2-4.5NUX	EE2-4.5SNUX	EE2-4.5TNUX
		5	EE2-5NUX	EE2-5SNUX	EE2-5TNUX
		9	EE2-9NUX	EE2-9SNUX	EE2-9TNUX
		12	EE2-12NUX	EE2-12SNUX	EE2-12TNUX
		24	EE2-24NUX	EE2-24SNUX	EE2-24TNUX
	Taping	3	EE2-3NUX-L	EE2-3SNUX-L	EE2-3TNUX-L
		4.5	EE2-4.5NUX-L	EE2-4.5SNUX-L	EE2-4.5TNUX-L
		5	EE2-5NUX-L	EE2-5SNUX-L	EE2-5TNUX-L
		9	EE2-9NUX-L	EE2-9SNUX-L	EE2-9TNUX-L
		12	EE2-12NUX-L	EE2-12SNUX-L	EE2-12TNUX-L
		24	EE2-24NUX-L	EE2-24SNUX-L	EE2-24TNUX-L
	Taping (MBB)	3	EE2-3NUX-L9	EE2-3SNUX-L9	EE2-3TNUX-L9
		4.5	EE2-4.5NUX-L9	EE2-4.5SNUX-L9	EE2-4.5TNUX-L9
		5	EE2-5NUX-L9	EE2-5SNUX-L9	EE2-5TNUX-L9
		9	EE2-9NUX-L9	EE2-9SNUX-L9	EE2-9TNUX-L9
		12	EE2-12NUX-L9	EE2-12SNUX-L9	EE2-12TNUX-L9
		24	EE2-24NUX-L9	EE2-24SNUX-L9	EE2-24TNUX-L9



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□ EE2 series High Insulation Type (ND Type)

Option		Nominal Coil Voltage (VDC)	Coil Type
Terminal	Packing		
Standard	Tube	3	EE2-3ND
		4.5	EE2-4.5ND
		5	EE2-5ND
		9	EE2-9ND
		12	EE2-12ND
		24	EE2-24ND
	Taping	3	EE2-3ND-L
		4.5	EE2-4.5ND-L
		5	EE2-5ND-L
		9	EE2-9ND-L
		12	EE2-12ND-L
		24	EE2-24ND-L
	Taping (MBB)	3	EE2-3ND-L9
		4.5	EE2-4.5ND-L9
		5	EE2-5ND-L9
		9	EE2-9ND-L9
		12	EE2-12ND-L9
		24	EE2-24ND-L9

□ EE2 series High Breakdown Voltage Type (NKX Type)

Option		Nominal Coil Voltage (VDC)	Coil Type
Terminal	Packing		
High Solder joint reliability	Tube	3	EE2-3NKX
		4.5	EE2-4.5NKX
		12	EE2-12NKX
	Taping	3	EE2-3NKX-L
		4.5	EE2-4.5NKX-L
		12	EE2-12NKX-L
	Taping (MBB)	3	EE2-3NKX-L9
		4.5	EE2-4.5NKX-L9
		12	EE2-12NKX-L9

□ EE2 series High Power Switching Type (NQX Type)

Option		Nominal Coil Voltage (VDC)	Coil Type		
Terminal	Packing		Non-latch	Single Coil Latch	Double Coil Latch
High Solder joint reliability	Taping (MBB)	3	EE2-3NQX-L9	EE2-3SNQX-L9	EE2-3TNQX-L9
		4.5	EE2-4.5NQX-L9	EE2-4.5SNQX-L9	EE2-4.5TNQX-L9
		5	EE2-5NQX-L9	EE2-5SNQX-L9	EE2-5TNQX-L9
		9	EE2-9NQX-L9	EE2-9SNQX-L9	EE2-9TNQX-L9
		12	EE2-12NQX-L9	EE2-12SNQX-L9	EE2-12TNQX-L9
		24	EE2-24NQX-L9	EE2-24SNQX-L9	EE2-24TNQX-L9

Note:

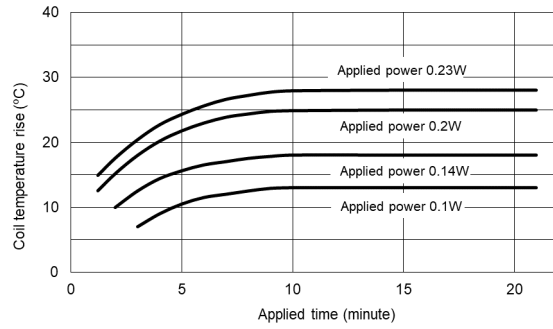
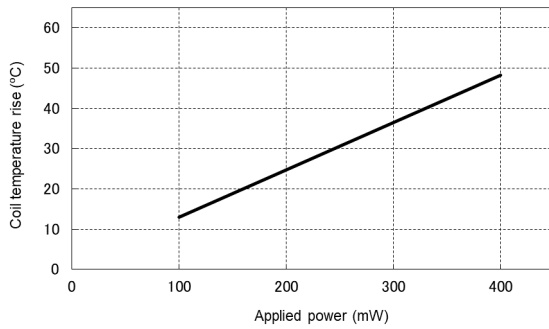
- Only MBB packaging part numbers meet MSL (L9: MSL 2a). However, it does not fully conform to JEDEC standards such as classification temperature. Please note that part numbers other without MBB packaging do not meet MSL.
- The packaging specification for EE2 relay high power switching type is only Taping with MBB (MSL 2a). Please note that other packaging specifications are not supported.



## PERFORMANCE DATA

### □ COIL TEMPERATURE RISE

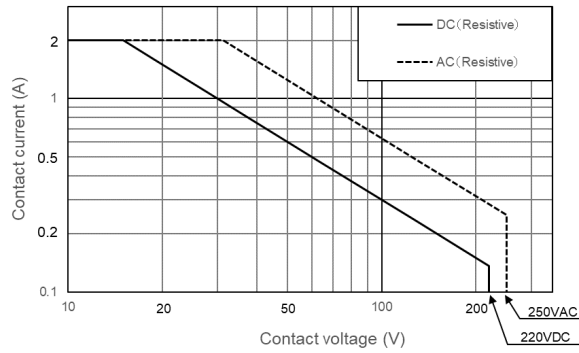
Temperature is measured by coil resistance.



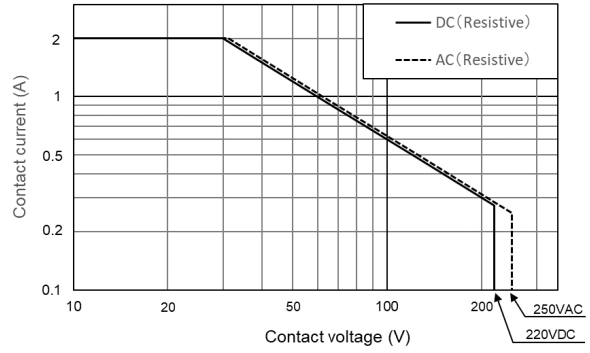
### □ SWITCHING CAPACITY

This is allowed maximum value.

Inquire with EM Devices for maximum value under continuous use.



(Standard)



(High power switching type)

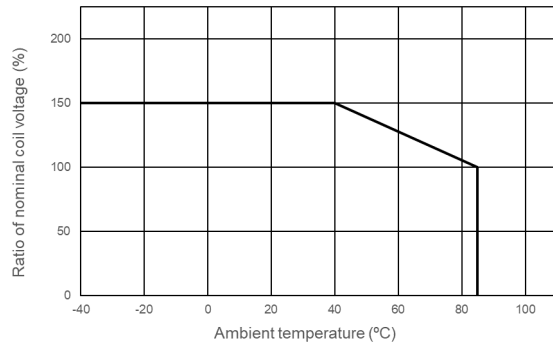


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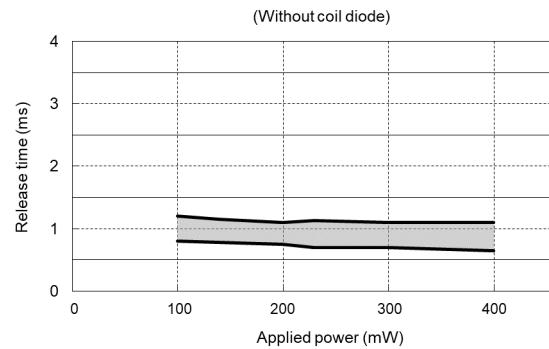
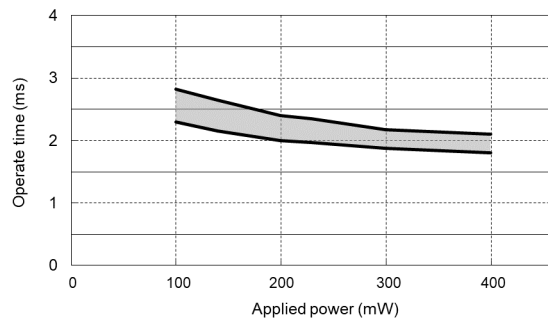
### □ MAXIMUM COIL VOLTAGE

This is a maximum value of permissible alteration.

Inquire with EM Devices under continuous use.

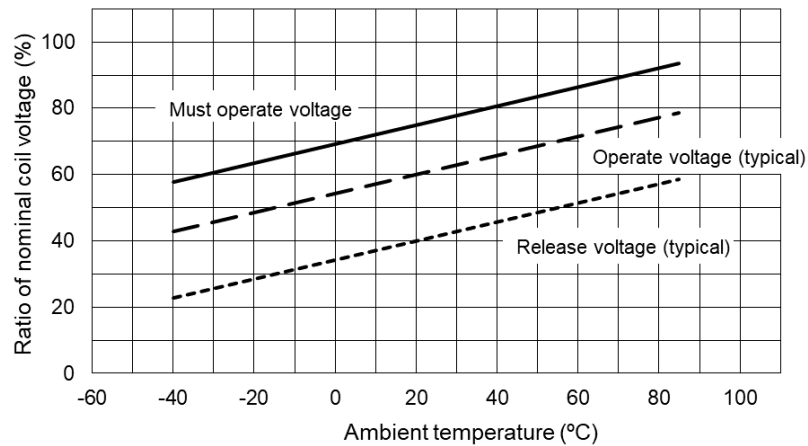


### □ APPLIED POWER VS. TIMING (Sample: EC2-5NU)



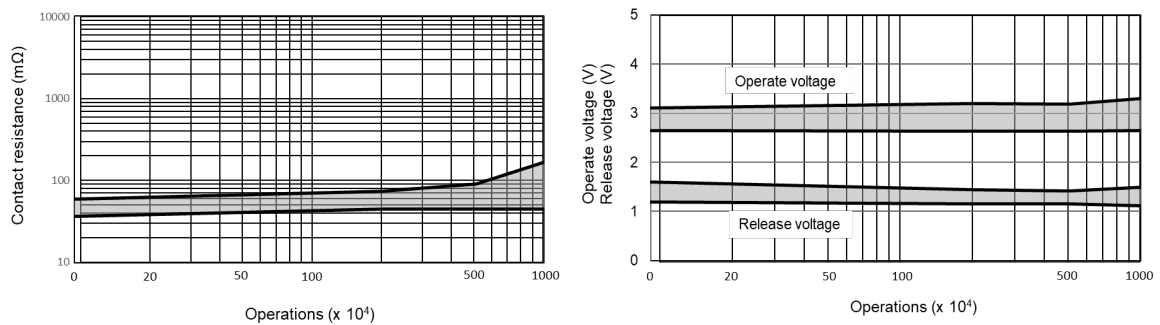
## □ OPERATE AND RELEASE VOLTAGE VS. AMBIENT TEMPERATURE

This shows a typical change of operate (release) voltage. The value of must operate is estimated, so coil voltage must be applied more than this value for safety operation. For hot start operation, please inquire with EM Devices.



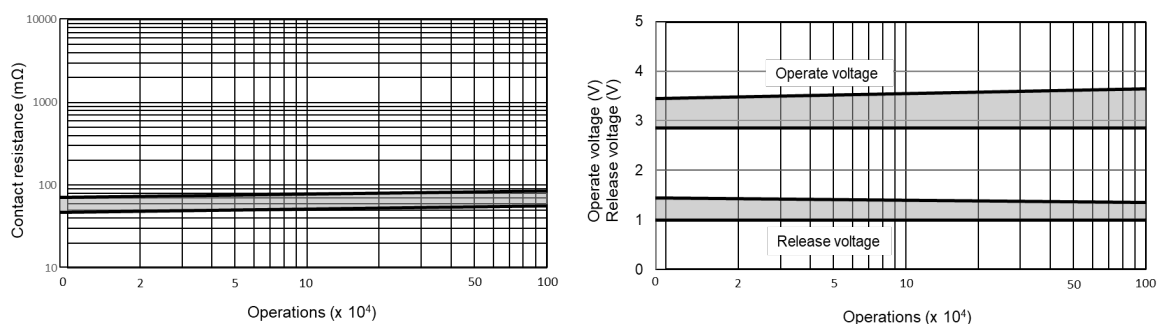
## □ RUNNING TEST (Non-load)

(Load: none, Drive: 5VDC, 50Hz, 50%duty, Ambient temperature: room temperature, Sample: EC2-5NU, 20pieces)



## □ RUNNING TEST (Load)

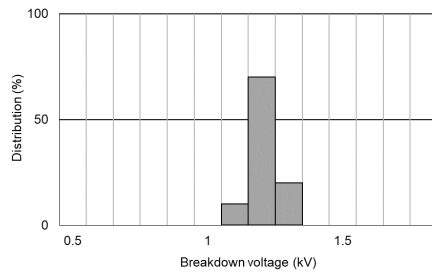
(Load: 50VDC 0.1A resistive, Drive: 5VDC, 5Hz, 50%duty, Ambient temperature: 85°C, Sample: EC2-5NU, 10pieces)



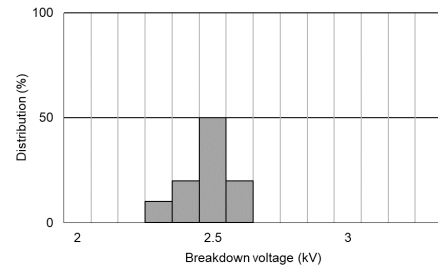
□ BREAKDOWN VOLTAGE

Sample: EC2-5NU 10pieces

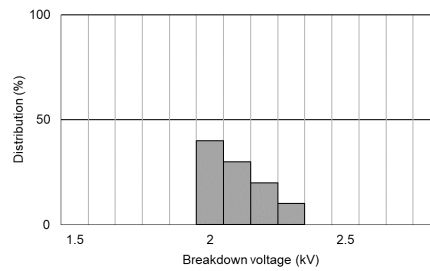
(a) Between open contacts



(b) Between adjacent contacts

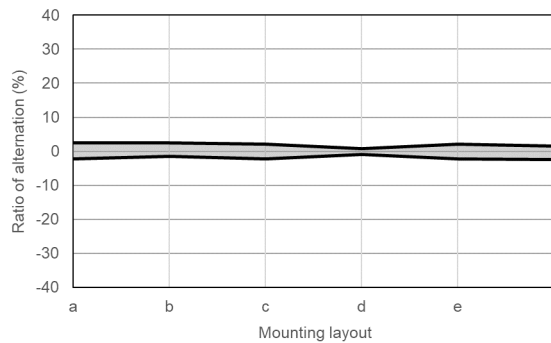


(c) Between coil and contacts

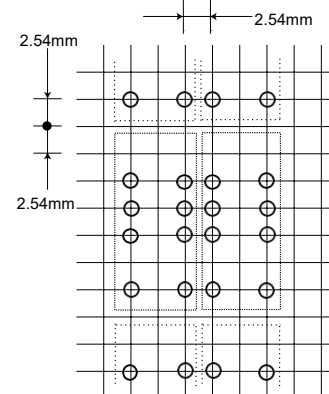
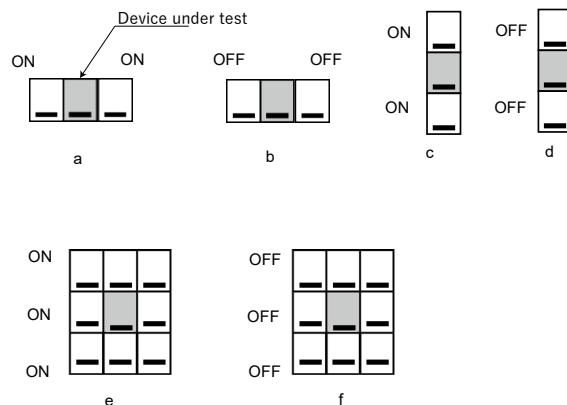
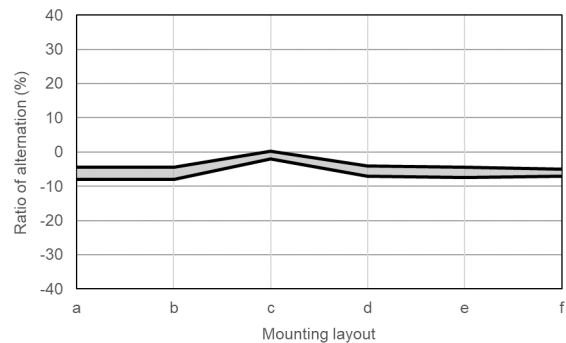


□ ALTERNATION OF VOLTAGE AT DENSELY MOUNTING (Magnet interference)

Alternation of operate voltage



Alternation of release voltage

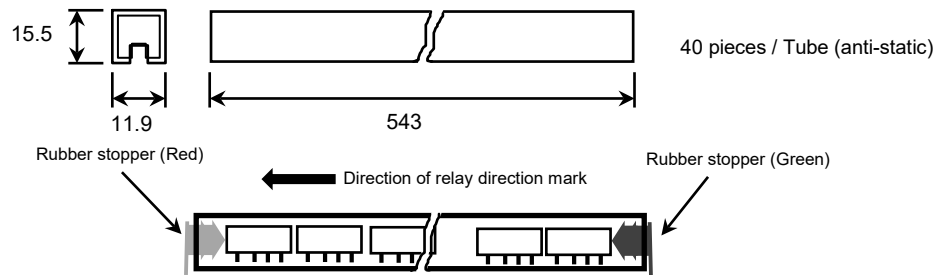




**PACKING DIMENSIONS**

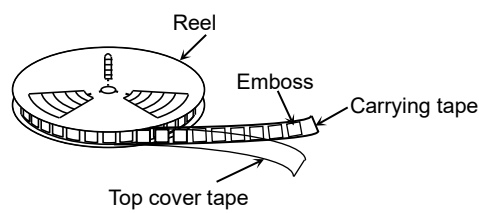
(Unit: mm)

**TUBE PACKING (EC2/EE2)**



**TAPE PACKING (EE2)**

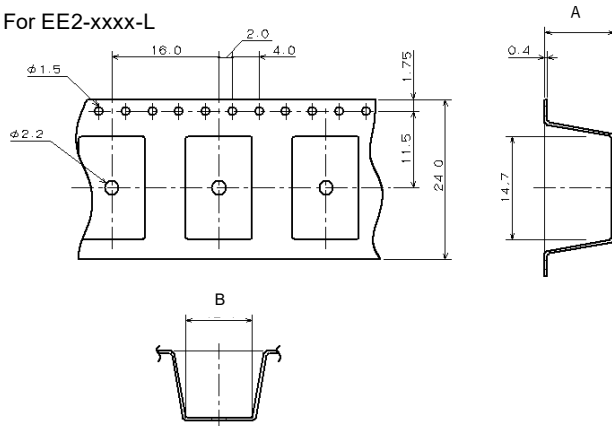
**APPEARANCE**



Reel material: Corrugated Cardboard (L)  
PS (L9: MBB)  
Relay quantity: 500 pieces / Reel  
L9 has two reels are sealed in one MBB.  
Reel diameter: 380mm

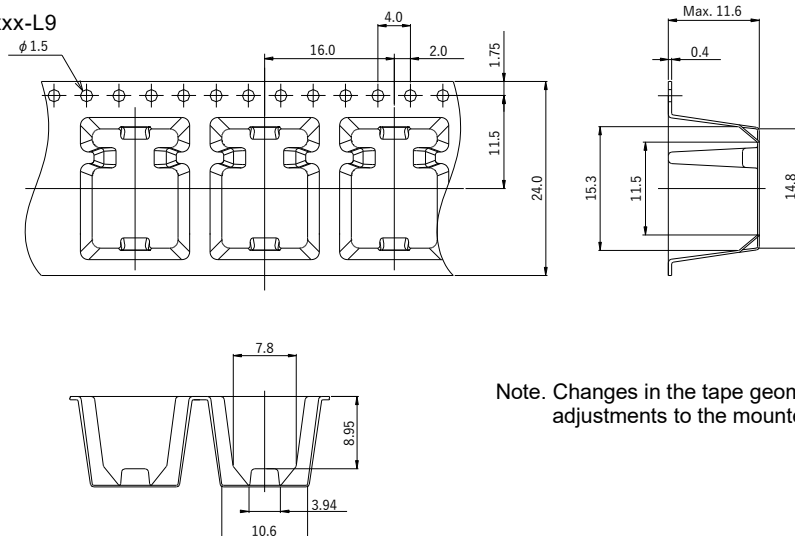
**TAPE DIMENSIONS**

**For EE2-xxxx-L**



	A	B
EE2-xxNU-L	Max.10.9	10.0
EE2-xxND-L		
EE2-xxNXX-L		
EE2-xxNKX-L	Max.11.1	8.0
EE2-xxNUH-L		

**For EE2-xxxx-L9**

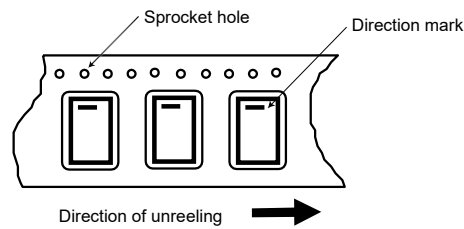


Note. Changes in the tape geometry may require adjustments to the mounted machine.



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RELAY DIRECTION AND TAPE CARRYING DIRECTION



**SOLDERING TEMPERATURE CONDITION**

THROUGH-HOLE MOUNTING (EC2)

1. Automatic soldering

Preheating: 110~ 120°C /110 s. (max.)  
Solder temperature: 260°C max.  
Solder time: 5 s max.

Note: EM Devices recommends cooling down a printed circuit board less than 110°C within 40 s after soldering.

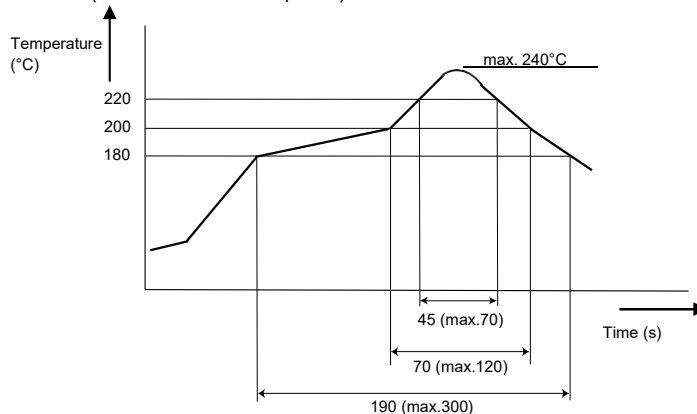
2. Manual soldering

Solder temperature: 350°C max.  
Solder time: 3 s max.

Note: Heating of this product by automatic soldering and manual soldering is limited to a total of three times.

SURFACE-MOUNTING TYPE (EE2)

1. Reflow Method (NEXEM recommend profile)



Note:

1. Temperature profile shows printed circuit board surface temperature on the relay terminal portion.
2. Heating by reflow should be limited to two times. However, allow sufficient time for cooling of the product between the first and second reflow.
3. Check the actual soldering condition to use other method except above mentioned temperature profiles.



## NOTE ON CORRECT USE

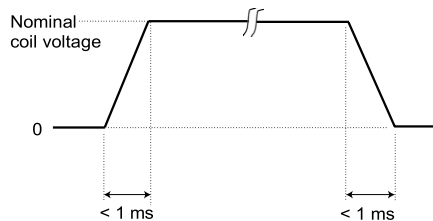
### 1. Notes on contact load

Make sure that the contact load is within the specified range; otherwise, the lifetime of the contacts will be shortened considerably.

Note that the running performance shown is an example, and that it varies depending on parameters such as the type of load, switching frequency, driver circuit, and ambient temperature under the actual operating conditions. Evaluate the performance by using the actual circuit before using the relay.

### 2. Driving relays

- If the internal connection diagram of a relay shows + and - symbols on the coil, apply the rated voltage to the relay in the specified direction. If a rippled DC current source is used, abnormalities such as beat at the coil may occur.
- The maximum voltage that can be applied to the coil of the relay varies depending on the ambient temperature. Generally, the higher the voltage applied to the coil, the shorter the operating time. Note, however, that a high voltage also increases the bounce of the contacts and the contact opening and closing frequency, which may shorten the lifetime of the contacts.
- If the driving voltage waveform of the relay coil rises and falls gradually, the inherent performance of the relay may not be fully realized. Make sure that the voltage waveform instantaneously rises and falls as a pulse.



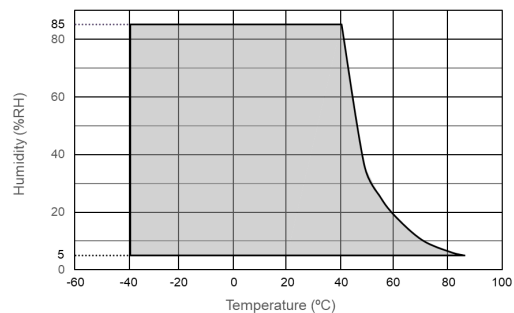
- For a latching relay, apply a voltage to the coil according to the polarity specified in the internal connection diagram of the relay.
- If a current is applied to the coil over a long period of time, the coil temperature rises, promoting generation of organic gas inside the relay, which may result in faulty contacts. In this case, use of a latching relay is recommended.
- The operating time and release time indicate the time required for each contact to close after the voltage has been applied to or removed from the coil. However, because the relay has a mechanical structure, a bounce state exists at the end of the operating and release times. Furthermore, because additional time is required until the contact stabilizes after being in a high-resistance state, care must be taken when using the relay at high speeds.

### 3. Operating environment

- Make sure that the relay mounted in the application set is used within the specified temperature range. Use of a relay at a temperature outside this range may adversely affect

insulation or contact performance.

- If the relay is used for a long period of time in highly humid (RH 85% or higher) environment, moisture may be absorbed into the relay. This moisture may react with the NO<sub>x</sub> and SO<sub>x</sub> generated by glow discharges that occur when the contacts are opened or closed, producing nitric or sulfuric acid. If this happens, the acid produced may corrode the metallic parts of the relay, causing operational malfunction.
- If any material containing silicone (silicone rubber, silicone oil, and silicone-based coating material) is used in the neighborhood of relay, there is some possibility that these materials will emit silicone gas that will penetrate the relay. In this case, the switching contact may generate silicon compounds on the surface of contacts. This silicon compound may result in contact failure. Avoid use of relay in such an environment.
- Because the operating temperature range varies depending on the humidity, use the relay in the temperature range illustrated in the figure below. Prevent the relay from being frozen and avoid the generation of condensation.



- The same applies when the relay is stored or transported. Keep the upper-limit value of the temperature to which the relay is exposed after it is removed from the carton box to within 50°C. Please also refer to "5. Handling" for SMT relays.
- Permanent magnets are used in polarized relays. For this reason, when magnets, transformers, or speakers are located nearby the relay characteristics may change and faulty operations may result.
- The relay maintains constant sealability under normal atmospheric pressure (810 to 1,200 hPa). Its sealability may be degraded or the relay may be deformed and malfunction if it is used under barometric conditions exceeding the specified range.
- If excessive vibration or shock is applied to the relay, it may malfunction, and the contacts remain closed. Vibration or shock applied to the relay during operation may cause considerable damage to or wearing of the contacts. Note that operation of a snap switch mounted close to the relay or shock due to the operation of magnetic solenoid may also cause malfunctioning.



#### 4. Notes on mounting relays

- When mounting a relay onto a PC board using an automatic chip mounter, if excessive force is applied to the cover of the relay when the relay is chucked or inserted, the cover may be damaged, or the characteristics of the relay degraded. Keep the force applied to the relay to within 1 kg.
- Avoid bending the pins to temporarily secure the relay to the PC board. Bending the pins may degrade sealability or adversely affect the internal mechanism.
- It is recommended to solder the relay onto a PC board under the following conditions:

##### <1> Reflow soldering

Refer to the recommended soldering temperature profile. Please note that excessive heating beyond the specified peak temperature or heating time will damage the airtightness.

##### <2> Flow soldering

Solder temperature: 260°C max., Time: 5 s max.

Preheating: 110~ 120°C /110 s. (max.)

EM Devices recommends cooling down a printed circuit board less than 110°C within 40 seconds after soldering.

##### <3> Manual soldering

Solder temperature: 350°C, Time: 3 s max.

Avoid immersing the relay in cleaning solvent immediately after soldering due to the danger of thermal shock being applied to the relay.

- Use an alcohol-based or water-based cleaning solvent. Never use thinner and benzene because they may damage the relay housing.
- Do not use ultrasonic cleaning because the vibration energy generated by the ultrasonic waves may cause the contacts to remain closed.

#### 5. Handling

- Relays are packaged in magazine cases for shipment. If a space is created in the case after some relays have been removed, be sure to insert a stopper to secure the remaining relays in the case. If relays are not well secured, vibration during transportation may cause malfunctioning of the contacts.
- Exercise care in handling the relay so as to avoid dropping it or allowing it to fall. Do not use a relay that has been dropped. If a relay drops from a workbench to the floor, a shock of 9,800 m/s<sup>2</sup> (1,000 G) or more is applied to the relay, possibly damaging its functions. Even if a light shock has been applied to the relay, thoroughly evaluate its operation before using it.
- Latching relays are factory-set to the reset state for shipment. A latching relay may be set, however, by vibration or shock applied while being transported. Be sure to forcibly reset the relay before using it in the application set. Also note that the relay may be set by unexpected vibration or shock when it is used in a portable set.

- The sealability of a surface mount type (SMT) relay may be lost if the relay absorbs moisture and is then heated during soldering. When storing relays, therefore, observe the following points:

##### <1> For standard packing

###### (a). Pack state

Term: Less than 12 months after our shipment.  
(Recommend using the product as soon as possible.)

Conditions: <30 °C, <60% RH

###### (b). Require bake before mounting, when relays not used within the above (a) period or was stored outside above (a) conditions.

Simple relay: Please dehumidify 85 ± 5 °C, 48 hours or more after transferring to a heat-resistant container.

Tape packing: Please dehumidify 50 ± 5 °C, 300 hours or more in reel condition.

Tube packaging should be baking on simple relays, removed from tube.

Relays after baking should be mounted within 3 months under the conditions in (a).

Standard packaging specification products do not meet with the JEDEC standard's Moisture Sensitivity Level (MSL) because they are not MBB packaged. If MSL compliance is required, use MBB packaging specification products.

##### <2> For MBB packing

###### (a). MBB state

Term: Less than 12 months after our shipment

Conditions: <30 °C, <60% RH

###### (b). After opening of MBB

Term: Within the time limit indicated on the caution label attached to MBB.

Conditions: <30 °C, <60% RH

###### (c). Require bake before mounting, when relays not used within the above (a) or (b) period or was stored outside above conditions.

Simple relay: Please dehumidify 85 ± 5 °C, 48 hours or more after transferring to a heat-resistant container.

Tape packing: Please dehumidify 50 ± 5 °C, 300 hours or more in reel condition. Please keep in mind that barrier pack needs to remove in that case.

Relays after baking should be mounted within the time limits according to MSL on the caution label under the conditions in (b).

The humidity indicator card included in MBB package immediately after opening should also be used as a basis for judging baking procedures.



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**Special:** Transportation equipment (automobiles, trains, ships, etc.), traffic control systems, anti-disaster systems, anti-crime systems, safety equipment and medical equipment (not specifically designed for life support)

**Specific:** Aircrafts, aerospace equipment, submersible repeaters, nuclear reactor control systems, life support systems or medical equipment for life support, etc.

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(Note)

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